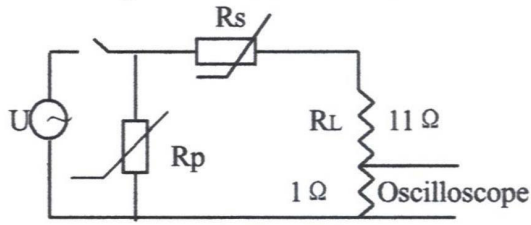


1. Electrical performance

| No | Item | Specification | test method and test condition |
|-----|---|--|---|
| 1.1 | Nominal resistance | Terminal 1-2 Rp: >100 Ω Terminal 2-3 Rs: 30 Ω ± 20% | Ambient temperature : 25 ± 2°C Leave it in non circulating air for 2 hours . Test voltage max : 1.5V _{DC} |
| 1.2 | R-T characteristics | Resistance-Temperature characteristics for terminal at 1-2(Rp) and terminal at 2-3(Rs) See Fig 3 and Fig 2 | R-T characteristics tester |
| 1.3 | Max. rated voltage (U _{max}) | 270rms | Operating temperature : 0 ~ +60°C |
| 1.4 | Rated voltage | 220Vrms | Operating temperature : 0 ~ +60°C |
| 1.5 | Degaussing coil impedance | 10 Ω min | |
| 1.6 | Current decay Characteristics Inrush current After 3 second After 180 second | ≥ 15Ap-p ≤ 300mAp-p ≤ 2.0 mArms | Ambient temperature : 25 ± 2°C 【non circulating air】 Test circuit : Fig . 1 Test voltage : 220Vrms (50 ~ 60Hz)  Fig . 1 |

2. Mechanical performance

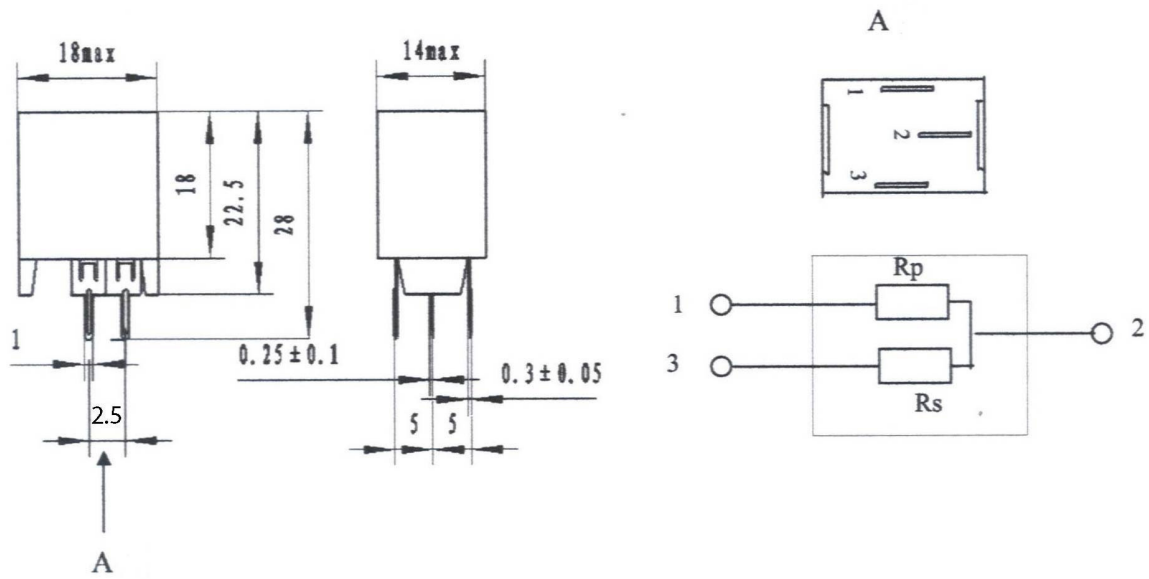
| No. | Item | Specification | Test method and condition |
|-----|------------------------------|--|--|
| 2.1 | Tensile | No leads falling out. | With a specimen fixed by clamping a pull 24.5N, shall be exerted to each lead for 10 second in the direction of lead drawing out. (axis) |
| 2.2 | Bending | No leads Falling out. | With a specimen fixed by clamping, strain lead of 9.8N shall be exerted to each lead for 10 second in the direction of 90° from lead drawing out and the same load is done in the direction of -90° from lead drawing out. |
| 2.3 | Vibration test | No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1) | Frequency rang : 10HZ to 55HZ Amplitude : 0.75mm or acceleration 98m/s ² Total duration : 6h Direction of vibration application : One direction parallel to the termination, two directions perpendicular to the first, one of which is parallel to likely plane of the termination |
| 2.4 | solderability | At least 75% of immersed lead shall be covered with solder. | The termination are immersed in molten solder (keep at $235 \pm 5^\circ\text{C}$) for 3 ± 0.5 second to a point 4 ± 1 mm from the body. |
| 2.5 | Resistance to soldering heat | No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1) | The termination are immersed in molten solder (keep at $350 \pm 10^\circ\text{C}$) for 3~4 second to a point 4 ± 1 mm from the body. |

3. Endurance test

| No. | Item | Specification | Test method and condition |
|-----|---|--|---|
| 3.1 | Withstanding voltage test | No abnormal | Ambient temperature : 25℃ Test circuit : Fig . 1 Test voltage : supply AC290Vrms (50~60HZ) for 1 min ,and then the test voltage is to be raised up to AC420Vrms ,which is kept for 3 min. |
| 3.2 | Normal temperature intermittent load test | No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1) | Ambient temperature : $25 \pm 2^\circ\text{C}$ Test circuit : Fig . 1 Test voltage : AC270Vrms (50~60HZ) 1 min ON , 5 min OFF Duration : 1000h |
| 3.3 | High temperature load test | No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1) | Ambient temperature : $80 \pm 2^\circ\text{C}$ Test circuit : Fig . 1 Test voltage : AC270Vrms (50~60HZ) On continuous Duration : 1000h |
| 3.4 | Humidity intermittent load test | No remarkable abnormality. The variation ratio of resistance within $\pm 20\%$ (*1) | Ambient temperature : $40 \pm 2^\circ\text{C}$ Ambient humidity : 90~95% Test circuit : Fig . 1 Test voltage : AC270Vrms (50~60HZ) 30 min ON , 90 min OFF Duration : 1000h |

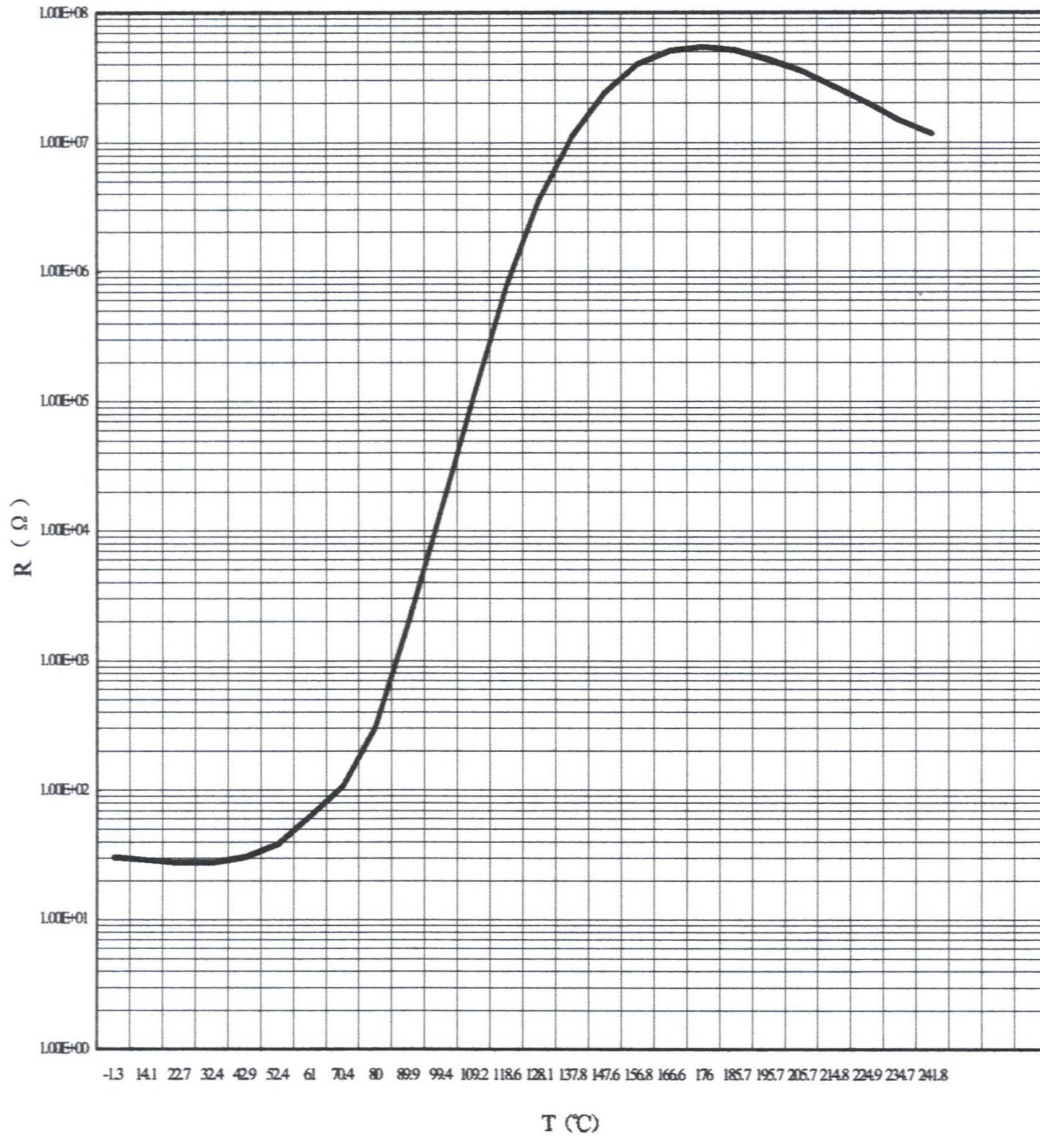
Note : *1 The variation ratio of resistance is measured when the tested product laying in more than 24h at the room temperature (25 ± 1) °C.

4. Shape & Dimensions



30 Ω M ————— Nominal resistance & tolerance

6. R-Tcharacteristics (Fig. 2)



7 R-T characteristics (Fig. 3)

