

JVC

SERVICE MANUAL

WIDE LCD PANEL TELEVISION

**LT-30E45SU,
LT-30E45SJ,
LT-30E45SU_{/Z},
LT-30E45SU_{/N}**

InterArt

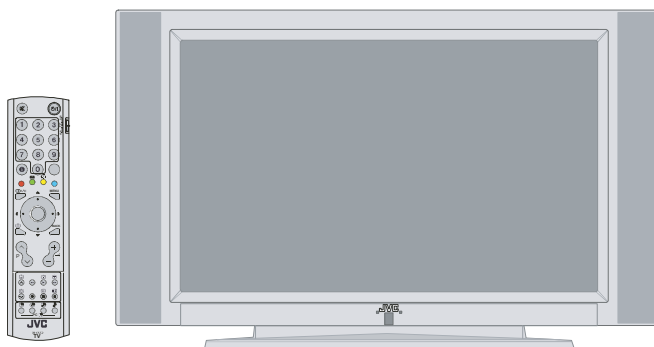


TABLE OF CONTENTS

1	PRECAUTION.....	1-3
2	SPECIFIC SERVICE INSTRUCTIONS.....	1-6
3	DISASSEMBLY	1-10
4	ADJUSTMENT	1-16
5	TROUBLESHOOTING	1-16

SPECIFICATION

Items		Contents
Dimensions (W × H × D)		84.7cm × 52.2cm × 26.0cm [Included stand] 84.7cm × 49.0cm × 10.2cm [TV only]
Mass		14.8kg [Included stand] 13.0kg [TV only]
Power Input		AC100 to AC240 V, 50 Hz
Power Consumption		150W (Standby: 4.0W)
TV RF System		CCIR B/G, I, D/K, L
Colour System		PAL / SECAM / NTSC 3.58 / NTSC 4.43 (NTSC: EXT only).
Stereo System		A2 (B/G, D/K), NICAM (B/G, I, D/K, L)
Teletext System		FLOF (Fastext), TOP, WST (World Standard System)
Receiving Frequency	VHF UHF CATV	47MHz to 470MHz 470MHz to 862MHz 116MHz to 172MHz / 220MHz to 469MHz
Intermediate Frequency	VIF SIF	38.9MHz(B/G, D/K, I) 33.4MHz(5.5MHz:B/G) / 32.9MHz(6.0MHz:I) / 32.4MHz(6.5MHz:L,D/K)
Colour Sub Carrier Frequency	PAL SECAM NTSC	4.43MHz 4.40625MHz / 4.25MHz 3.58MHz / 4.43MHz
LCD panel		30V-inch wide aspect (15:9)
Screen Size		Diagonal : 51.1cm (H:64.3cm × V : 38.6cm)
Display Pixels		Horizontal : 1280 dots × Vertical : 768 dots (WXGA)
Audio Power Output		8W + 8W(10% THD)
Speaker		5.0cm, round type × 2
Aerial terminal (VHF/UHF)		F-type connector, 75Ω unbalanced, coaxial
EXT-1 / EXT-2 (Input / Output)		21-pin Euro connector (SCART socket) × 2
EXT-3(Input)	Component Video 625p / 525p / 625i / 525i Audio	RCA pin jack × 3 Y : 1V (p-p), Positive (Negative sync provided), 75 Ω Cb/Cr : 0.7V(p-p), 75 Ω 500mV(rms) (-4dBs), high impedance, RCA pin jack × 2
EXT-4 (Input)	S-Video Video Audio	Mini-DIN 4 pin × 1 Y: 1V (p-p), Positive (Negative sync provided), 75 Ω C: 0.286V (p-p) (Burst signal), 75 Ω 1V (p-p), Positive (Negative sync provided), 75 Ω, RCA pin jack × 1 500mV (rms), High impedance, RCA pin jack × 2
PC (RGB) Input		D-sub 15pin × 1 R/G/B : 0.7V (p-p), 75Ω HD / VD : 1V (p-p) to 5V (p-p), high impedance < Available signal > VGA : 640 pixels × 480 pixels (Horizontal : 31.5kHz / Vertical : 60Hz) XGA : 1024 pixels × 768 pixels (Horizontal : 48.4kHz / Vertical : 60Hz)
PC AUDIO input		3.5mm stereo mini jack × 1
Audio output		500mV (rms), Low impedance, RCA pin jack × 2
Subwoofer output		More than 0 to 1000mV (rms) (+2.2dBs), low impedance (80Hz when modulated 100%), RCA pin jack × 1
Headphone		3.5mm stereo mini jack × 1
Remote Control Unit		RM-C1860 (AA/R6 dry cell battery × 2)

Design & specifications are subject to change without notice.

SECTION 1

PRECAUTION

1.1 SAFETY PRECAUTIONS

- (1) The design of this product contains special hardware, many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Service should be performed by qualified personnel only.
- (2) Alterations of the design or circuitry of the products should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacturer of responsibility for personal injury or property damage resulting therefrom.
- (3) Many electrical and mechanical parts in the products have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the parts list of Service manual. **Electrical components having such features are identified by shading on the schematics and by (Δ) on the parts list in Service manual.** The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement part shown in the parts list of Service manual may cause shock, fire, or other hazards.
- (4) **Don't short between the LIVE side ground and ISOLATED (NEUTRAL) side ground or EARTH side ground when repairing.**
Some model's power circuit is partly different in the GND. The difference of the GND is shown by the LIVE : ($\perp$) side GND, the ISOLATED (NEUTRAL) : ($\equiv$) side GND and EARTH : ($\oplus$) side GND.
Don't short between the LIVE side GND and ISOLATED (NEUTRAL) side GND or EARTH side GND and never measure the LIVE side GND and ISOLATED (NEUTRAL) side GND or EARTH side GND at the same time with a measuring apparatus (oscilloscope etc.). If above note will not be kept, a fuse or any parts will be broken.
- (5) When service is required, observe the original lead dress. Extra precaution should be given to assure correct lead dress in the high voltage circuit area. Where a short circuit has occurred, those components that indicate evidence of overheating should be replaced. Always use the manufacturer's replacement components.

(6) Isolation Check (Safety for Electrical Shock Hazard)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the cabinet (antenna terminals, video/audio input and output terminals, Control knobs, metal cabinet, screw heads, earphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.

a) Dielectric Strength Test

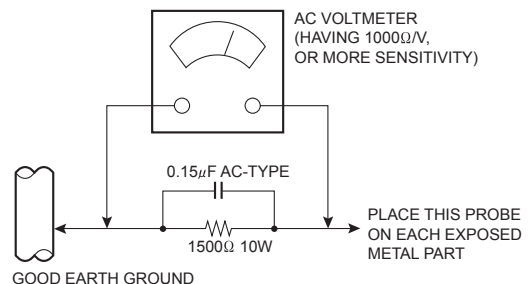
The isolation between the AC primary circuit and all metal parts exposed to the user, particularly any exposed metal part having a return path to the chassis should withstand a voltage of 3000V AC (r.m.s.) for a period of one second. (. . . Withstand a voltage of 1100V AC (r.m.s.) to an appliance rated up to 120V, and 3000V AC (r.m.s.) to an appliance rated 200V or more, for a period of one second.) This method of test requires a test equipment not generally found in the service trade.

b) Leakage Current Check

Plug the AC line cord directly into the AC outlet (do not use a line isolation transformer during this check.). Using a "Leakage Current Tester", measure the leakage current from each exposed metal part of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground (water pipe, etc.). Any leakage current must not exceed 0.5mA AC (r.m.s.). However, in tropical area, this must not exceed 0.2mA AC (r.m.s.).

Alternate Check Method

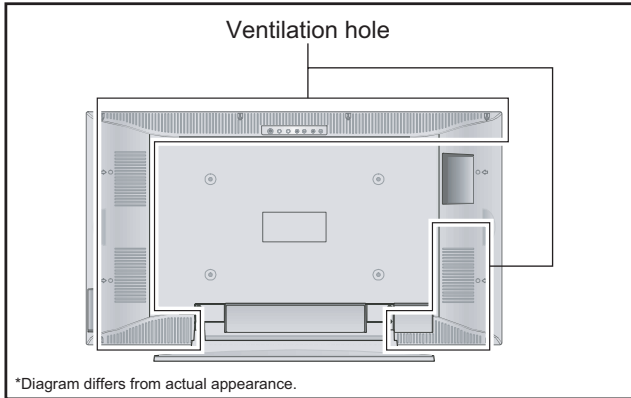
Plug the AC line cord directly into the AC outlet (do not use a line isolation transformer during this check.). Use an AC voltmeter having 1000 Ω per volt or more sensitivity in the following manner. Connect a 1500 Ω 10W resistor paralleled by a 0.15 μ F AC-type capacitor between an exposed metal part and a known good earth ground (water pipe, etc.). Measure the AC voltage across the resistor with the AC voltmeter. Move the resistor connection to each exposed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. Any voltage measured must not exceed 0.75V AC (r.m.s.). This corresponds to 0.5mA AC (r.m.s.). However, in tropical area, this must not exceed 0.3V AC (r.m.s.). This corresponds to 0.2mA AC (r.m.s.).



1.2 INSTALLATION

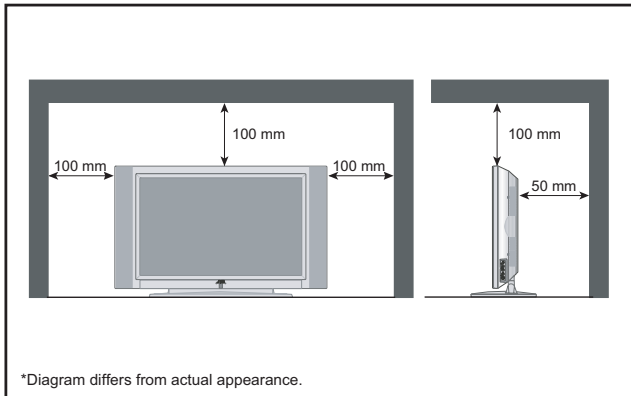
1.2.1 HEAT DISSIPATION

If the heat dissipation vent behind this unit is blocked, cooling efficiency may deteriorate and temperature inside the unit will rise. The temperature sensor that protects the unit will be activated when internal temperature exceeds the pre-determined level and power will be turned off automatically. Therefore, please make sure pay attention not to block the heat dissipation vent as well as the ventilation outlet behind the unit and ensure that there is room for ventilation around it.



1.2.2 INSTALLATION REQUIREMENTS

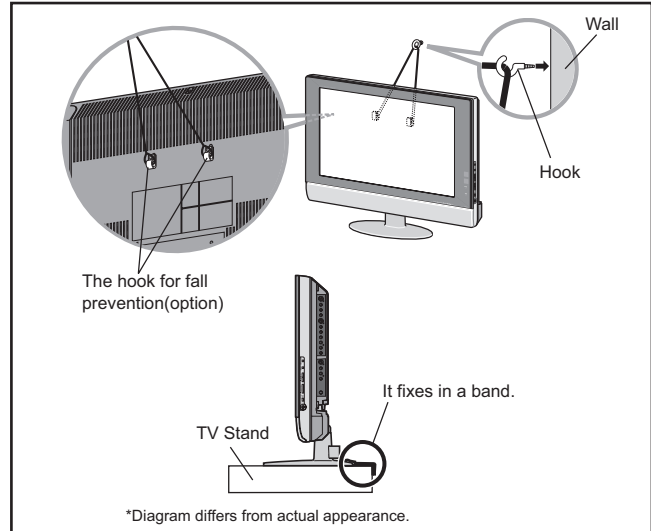
Ensure that the minimal distance is maintained, as specified below, between the unit with and the surrounding walls, as well as the floor etc. Install the unit on stable flooring or stands. Take precautionary measures to prevent the unit from tipping in order to protect against accidents and earthquakes.



1.2.3 INSTALLATION REQUIREMENTS

To ensure safety in an emergency such as an earthquake, and to prevent accidents, ensure that measures are taken to prevent the TV dropping or falling over.

Use the supplied screws to firmly attach the supplied hooks (OPTION) to the back of the TV, and use commercially available cord to fix the TV to rigid components such as walls and columns.



1.2.4 NOTES ON HANDLING

(1) WHEN TAKING UNIT OUT OF A PACKING CASE

When taking the unit out of a packing case, do not grasp the upper part of the unit. If you take the unit out while grasping the upper part, the LCD PANEL may be damaged because of a pressure. Instead of grasping the upper part, put your hands on the lower backside or sides of the unit.

(2) AS FOR PRESSING OR TOUCHING A SPEAKER

Be careful not to press the opening of the speaker in the lower part of the unit and around them since the decorative sheet on the surface of the openings may be deformed.

1.3 HANDLING LCD PANEL

1.3.1 PRECAUTIONS FOR TRANSPORTATION

When transporting the unit, pressure exerted on the internal LCD panel due to improper handling (such as tossing and dropping) may cause damages even when the unit is carefully packed. To prevent accidents from occurring during transportation, pay careful attention before delivery, such as through explaining the handling instructions to transporters.

Ensure that the following requirements are met during transportation, as the LCD panel of this unit is made of glass and therefore fragile:

(1) **USE A SPECIAL PACKING CASE FOR THE LCD PANEL**

When transporting the LCD panel of the unit, use a special packing case (packing materials). A special packing case is used when a LCD panel is supplied as a service spare part.

(2) **ATTACH PROTECTION SHEET TO THE FRONT**

Since the front (display part) of the panel is vulnerable, attach the protection sheet to the front of the LCD panel before transportation. Protection sheet is used when a LCD panel is supplied as a service spare part.

(3) **AVOID VIBRATIONS AND IMPACTS**

The unit may be broken if it is toppled sideways even when properly packed. Continuous vibration may shift the gap of the panel, and the unit may not be able to display images properly. Ensure that the unit is carried by at least 2 persons and pay careful attention not to exert any vibration or impact on it.

(4) **DO NOT PLACE EQUIPMENT HORIZONTALLY**

Ensure that it is placed upright and not horizontally during transportation and storage as the LCD panel is very vulnerable to lateral impacts and may break. During transportation, ensure that the unit is loaded along the traveling direction of the vehicle, and avoid stacking them on one another. For storage, ensure that they are stacked in 2 layers or less even when placed upright.

1.3.2 OPTICAL FILTER (ON THE FRONT OF THE LCD PANEL)

- (1) Avoid placing the unit under direct sunlight over a prolonged period of time. This may cause the optical filter to deteriorate in quality and COLOUR.
- (2) Clean the filter surface by wiping it softly and lightly with a soft and lightly fuzz cloth (such as outing flannel).
- (3) Do not use solvents such as benzene or thinner to wipe the filter surface. This may cause the filter to deteriorate in quality or the coating on the surface to come off. When cleaning the filter, usually use the neutral detergent diluted with water. When cleaning the dirty filter, use water-diluted ethanol.
- (4) Since the filter surface is fragile, do not scratch or hit it with hard materials. Be careful enough not to touch the front surface, especially when taking the unit out of the packing case or during transportation.

1.3.3 PRECAUTIONS FOR REPLACEMENT OF EXTERIOR PARTS

Take note of the following when replacing exterior parts (REAR COVER, FRONT PANEL, etc.):

- (1) Do not exert pressure on the front of the LCD panel (filter surface). It may cause irregular COLOUR.
- (2) Pay careful attention not to scratch or stain the front of the LCD panel (filter surface) with hands.
- (3) When replacing exterior parts, the front (LCD panel) should be placed facing downward. Place a mat, etc. underneath to avoid causing scratches to the front (filter surface).

SECTION 2

SPECIFIC SERVICE INSTRUCTIONS

2.1 FEATURES

T-V LINK

When you have a T-V LINK compatible VCR connected to the EXT-2 Terminal on the TV, it is easier to set up the VCR and to view videos.

ZOOM

This function can change the screen size according to the picture aspect ratio.

OFF TIMER

This function can set the TV to automatically turn off after a set time.

COLOUR SYSTEM

If the picture is not clear or no colour appears, change the current colour system to another colour system.

2.2 MAIN DIFFERENCE LIST

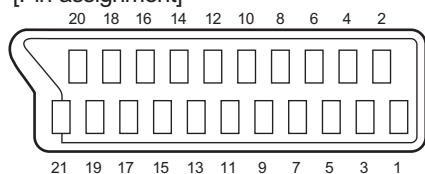
Items	LT-30E45SU	LT-30E45SJ	LT-30E45SU/Z	LT-30E45SU/N
POWER CORD	EU type(2-pin)	UK type(3-pin)	SWE Type(3-pin)	EU type(2-pin)
AV JACK PWB	VE-20185947	←	←	VE-20148274

2.3 21-PIN EURO CONNECTOR (SCART) : EXT-1 / EXT-2

Pin No.	Signal designation	Matching value	EXT-1	EXT-2
1	AUDIO R output	500mV(rms) (Nominal),, Low impedance	Used (TV OUT)	Used (LINE OUT)
2	AUDIO R input	500mV(rms) (Nominal),, High impedance	Used (R1)	Used (R2)
3	AUDIO L output	500mV(rms) (Nominal),, Low impedance	Used (TV OUT)	Used (LINE OUT)
4	AUDIO GND		Used	Used
5	GND (B)		Used	Used
6	AUDIO L input	500mV(rms) (Nominal),, High impedance	Used (L1)	Used (L2)
7	B input	700mV _(B-W) , 75Ω	Used	Used
8	FUNCTION SW (SLOW SW)	Low : 0V-3V High : 8V-12V, High impedance	Used	Used
9	GND (G)		Used	Used
10	SCL / T-V LINK		Not used	Used (SCL2 / TV-LINK)
11	G input	700mV _(B-W) , 75Ω	Used	Used
12	SDA		Not used	Used (SDA2)
13	GND (R)		Used	Used
14	GND (YS)		Used	Not used
15	R / C input	R : 700mV _(B-W) , 75Ω C : 300mV _(P-P) , 75Ω	Used (R)	Used (C2/R)
16	Ys input (FAST SW)	Low : 0V-0.4V, High : 1V-3V, 75Ω	Used	Used
17	GND (VIDEO output)		Used	Used
18	GND (VIDEO input)		Used	Used
19	VIDEO output	1V _(P-P) (Negative sync), 75Ω	Used (TV OUT)	Used (LINE OUT)
20	VIDEO / Y input	1V _(P-P) (Negative sync), 75Ω	Used	Used
21	COMMON GND		Used	Used

(P-P= Peak to Peak, B-W= Blanking to white peak)

[Pin assignment]



2.4 TECHNICAL INFORMATION

2.4.1 LCD PANEL

This unit uses the flat type panel LCD (Liquid Crystal Display) panel that occupies as little space as possible, instead of the conventional CRT (Cathode Ray Tube), as a display unit.

Since the unit has the two polarizing filter that are at right angles to each other, the unit adopts "normally black" mode, where light does not pass through the polarizing filter and the screen is black when no voltage is applied to the liquid crystals.

2.4.1.1 SPECIFICATIONS

The following table shows the specifications of this unit.

Item	Specifications	Remarks
Displayed colour	16777216 colours	256 colours for R, G, and B
Brightness	500cd/m ²	
Contrast ratio	600: 1	
Response time	15ms	
View angle	Horizontally: 170°, Vertically: 170°	

2.4.1.2 PIXEL FAULT

There are three pixel faults - bright fault , dark fault and flicker fault - that are respectively defined as follows.

■ BRIGHT FAULT

In this pixel fault, a cell that should not light originally is lighting on and off.

For checking this pixel fault, input ALL BLACK SCREEN and find out the cell that is lighting on and off.

■ DARK FAULT

In this pixel fault, a cell that should light originally is not lighting or lighting with the brightness twice as brighter as originally lighting.

For checking this pixel fault, input 100% of each R/G/B colour and find out the cell that is not lighting.

■ FLICKER FAULT

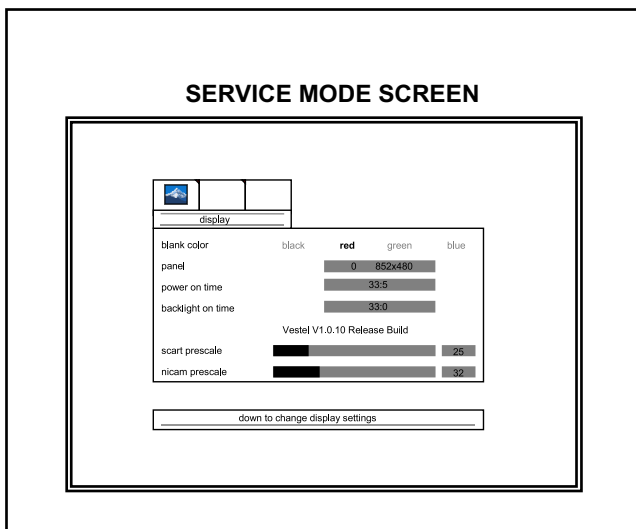
In the pixel fault, a cell that should light originally or not light originally is flashing on and off.

For checking this pixel fault, input ALL BLACK SCREEN signal or 100% of each RGB colour and find out the cell that is flashing on and off.

2.5 BASIC OPERATION OF SERVICE MODE

2.5.1 HOW TO ENTER THE SERVICE MODE

- (1) Press **[MENU]** key on the remote control unit simultaneously to display the MENU SCREEN.
- (2) In the MENU SCREEN, press the **[4]**, **[7]**, **[2]** and **[5]** key.
- (3) The following menu appears on the screen.



2.5.2 HOW TO EXIT THE SERVICE MODE

Press the **[MENU]** key to exit the Service mode.

2.5.3 CHANGE AND MEMORY OF SETTING VALUE

■ SELECTION OF SETTING MENU & ITEM

- **[FUNCTION ▲/▼]** key: Select the SETTING MENU & ITEM
- **[OK]** key: Decision the SETTING MENU & ITEM

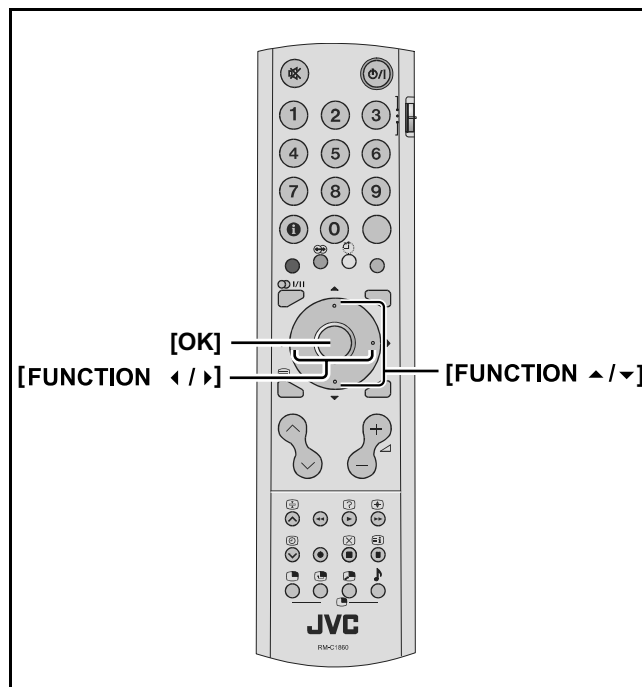
■ CHANGE OF SETTING VALUE (DATA)

- **[FUNCTION ◀/▶]** key.

■ MEMORY OF SETTING VALUE (DATA)

The setting value will be stored automatically when release the REMOTE CONTROL UNIT keys

2.5.4 SERVICE MODE SELECT KEY LOCATION



2.5.5 SERVICE MODE SETTING ITEMS

Setting menu	Setting items	Variable range	Setting value
display	blank color	brack / red / green / blue	black
	scart prescale	0 - 127	14
	nicam prescale	0 - 127	35
	fm/am prescale	0 - 127	16
	subwoofer corner	0 - 7	5
	subwoofer level	0 - 32	32
	agc	0 - 31	16
calibration	color temperature	5500K / 6500K / 7500K / 9300K / user	5500K
	color temperature-user	5500K / 6500K / 7500K / 9300K	5500K
	video format	auto / ntsc / pal / secam / ntsc	auto
	color space	RGB / YPbPr SMPTE240 / YPbPr REC709 / YCbCr REC601	RGB
	test pattern	none / solid color / vert bars.	none
	color components	all / red / green / blue.	all
	solid field level	0 - 64	33
	initial aps	on / off	on
deinterlacer	black expansion	on / off	These values are not recorded for this reason they are adjusted to aspecified value.
	dcti	0 - 255	
	dlti	0 - 255	
	luminance peaking	on / off	
	film mode	on / off	
	film mode speed	0 / 1 / 2 / 3	
	vof	on / off	
	bad cut	on / off	
	nr threshold	low / high	
	noise reduction	0 - 255	
	lai level	0 / 1 / 2	
	sharpness	0 - 255	
	sparkle	0 - 255	

SECTION 3

DISASSEMBLY

3.1 DISASSEMBLY PROCEDURE

NOTE:

- Make sure that the power cord is disconnected from the outlet.
- Pay special attention not to break or damage the parts.
- When removing each board, remove the connectors as required. Taking notes of the connecting points (connector numbers) makes service procedure manageable.
- Make sure that there is no bent or stain on the connectors before inserting, and firmly insert the connectors.

3.1.1 REMOVING THE STAND (Fig.1)

- (1) Remove the 4 screws [A], then remove the STAND.

3.1.2 REMOVING THE REAR COVER (Fig.1)

- Remove the STAND.
- (1) Remove the 12 screws [B] and 4 screws [C], then remove the REAR COVER.

3.1.3 REMOVING THE MAIN PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 4 screws [D], then remove the RIGHT FRAME.
- (2) Remove the 4 screws [E], then remove the LEFT FRAME.
- (3) Remove the 2 screws [W], then remove the TERMINAL BASE.
- (4) Remove the 8 screws [F] and 2 screws [G], then remove the MAIN PWB.

3.1.4 REMOVING THE POWER PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 4 screws [H], then remove the POWER PWB.

3.1.5 REMOVING THE POWER UNIT (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 4 screws [J], then remove the POWER UNIT.

3.1.6 REMOVING THE CONTROL BOTTON PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 3 screws [K], then remove the CONTROL BOTTON PWB.

3.1.7 REMOVING THE FAV PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 2 screws [L], then remove the CONTROL BASE with FAV PWB.
- (2) Remove the 2 screws [M], then remove the FAV PWB from the CONTROL BASE.

3.1.8 REMOVING THE AMPLIFIRE PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 4 screws [N], then remove the AMPLIFIRE PWB.

3.1.9 REMOVING THE NOISE FILTER PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 3 screws [P], 2 screws [R] and 1 screw [Q], then remove the NOISE FILTER PWB.

3.1.10 REMOVING THE LED PWB (Fig.1)

- Remove the STAND.
- Remove the REAR COVER.
- (1) Remove the 2 screws [T], then remove the LED PWB.

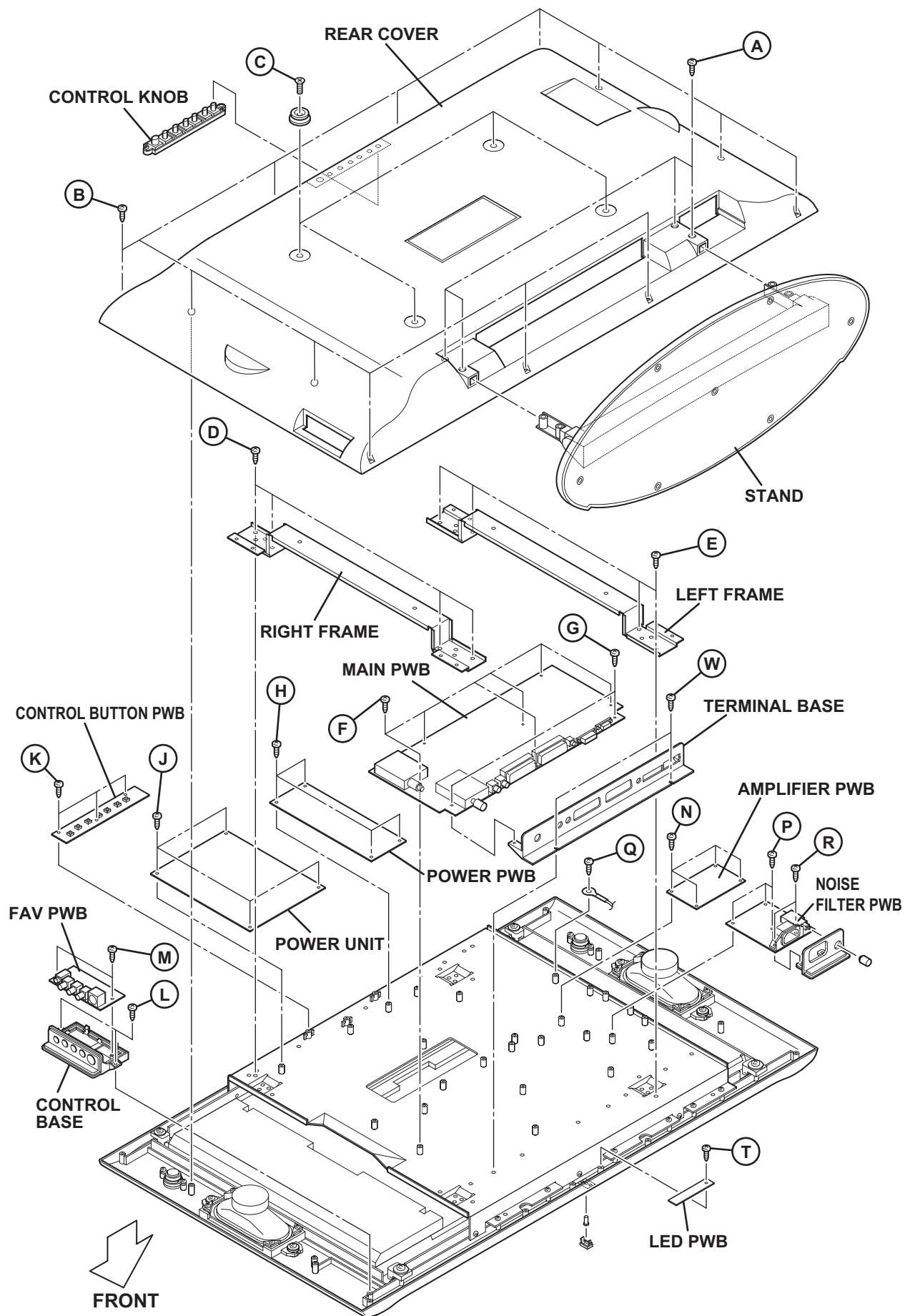


Fig.1

3.1.11 REMOVING THE SPEAKER (Fig.2)

- Remove the STAND.
- Remove the REAR COVER.
 - (1) Remove the 4 screws **[A]**, then remove the SPEAKER with SPEAKER BASE.
 - (2) Remove the 4 screws **[B]**, then remove the SUB SPEAKER (L/R).
 - (3) Remove the 8 screws **[C]**, then remove the SPEAKER from the SPEAKER BASE.

3.1.12 REMOVING THE LCD PANEL UNIT (Fig.2)

- Remove the STAND.
- Remove the REAR COVER.
 - (1) Remove the 4 screws **[D]** and the 12 screws **[E]**, then remove the LCD PANEL UNIT with the MAIN BASE.
 - (2) Remove the 4 screws **[F]**, then remove the MAIN BASE from the LCD PANEL UNIT.

NOTE:

- Pay special attention not to break or damage on the LCD PANEL face or frame.
- The LCD PANEL UNIT is fixed to the FRONT COVER (at the back side) by using double-side adhesive tapes. To remove the LCD PANEL UNIT, remove the adhesive tape on the FRONT PANELS slowly.

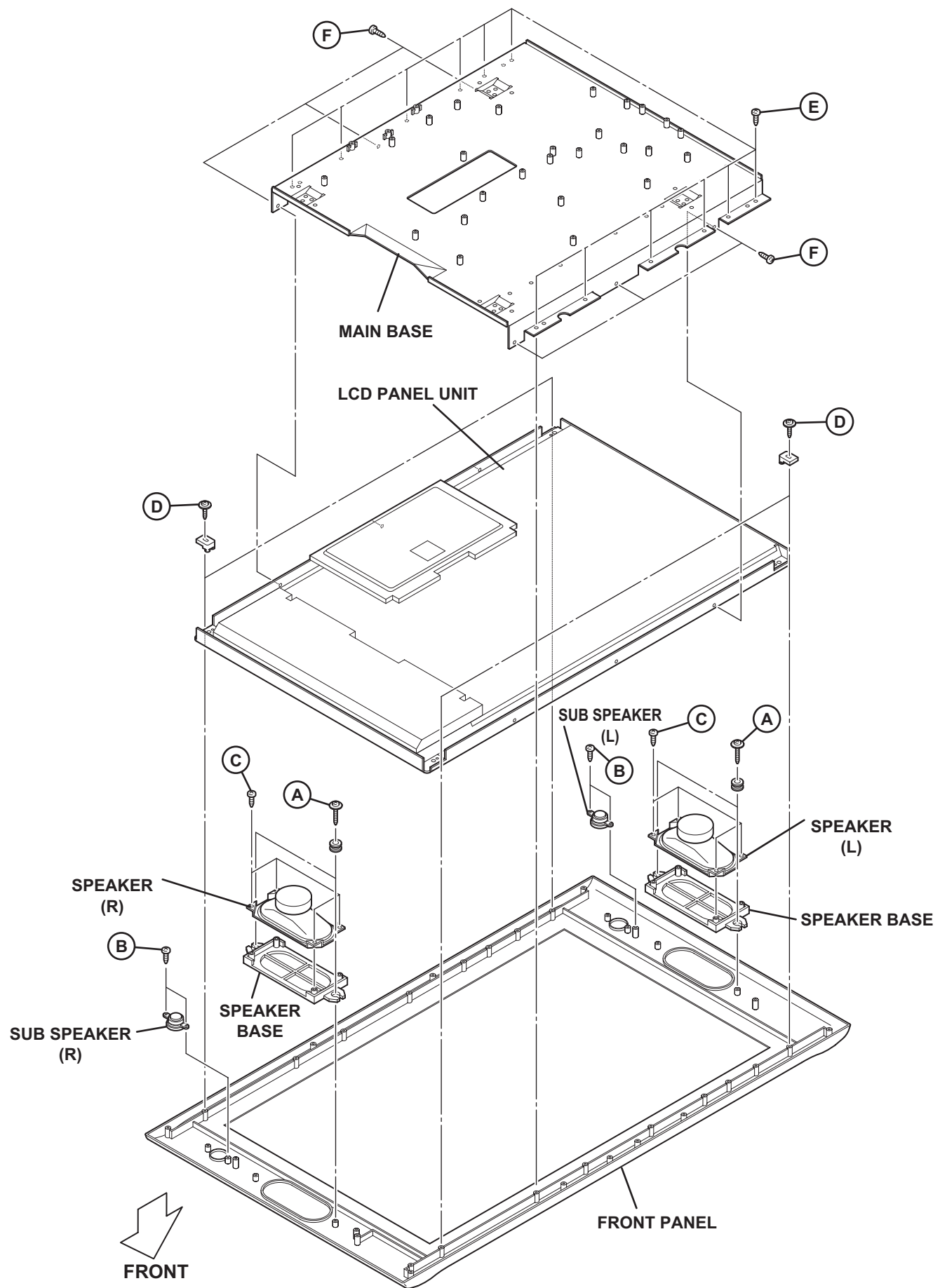


Fig.2

3.2 MEMORY IC REPLACEMENT

- This model uses the memory IC.
- This memory IC stores data for proper operation of the video and drive circuits.
- When replacing, be sure to use an IC containing this (initial value) data.

3.2.1 SETTINGS OF FACTORY SHIPMENT

3.2.1.1 BUTTON OPERATION

Setting item	Setting position
POWER	Off
VOLUME	21
TV/AV	TV

3.2.1.2 REMOTE CONTROL DIRECT OPERATION

Setting item	Setting position
ZOOM	AUTO

3.2.1.3 REMOTE CONTROL MENU OPERATION

(1) PICTURE

Setting item	Setting position
brightness	61
Contrast	36
Sharpness	50
Color	43
tint	50
phase (PC signal input only)	50

(2) WINDOW

Setting item	Setting position
image size	TV/EXT Auto
	PC Fill all
pip size (pip selected only)	10
pip position (pip selected only)	upper left position
h position (PC signal input only)	10
v position (PC signal input only)	21

(3) AUDIO

Setting item	Setting position
volume	21
hp volume	19
hp sound mode	Autodetected
balance	0
equalizer	120Hz flat
	500Hz flat
	1.5kHz flat
	5kHz flat
	10kHz flat
hyper sound	OFF
Dynamic bass	OFF

(4) OPTIONS

Setting item	Setting position
language	english
vcr	OFF
osd timeout	15
menu background	Translucent
child lock	OFF
scart 2 out	Scart 1
sleep timer	0

3.3 REPLACEMENT OF CHIP COMPONENT

3.3.1 CAUTIONS

- (1) Avoid heating for more than 3 seconds.
- (2) Do not rub the electrodes and the resist parts of the pattern.
- (3) When removing a chip part, melt the solder adequately.
- (4) Do not reuse a chip part after removing it.

3.3.2 SOLDERING IRON

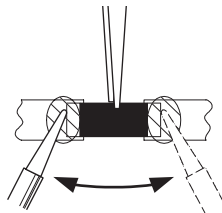
- (1) Use a high insulation soldering iron with a thin pointed end of it.
- (2) A 30w soldering iron is recommended for easily removing parts.

3.3.3 REPLACEMENT STEPS

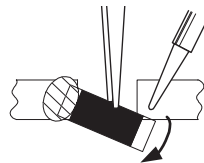
1. How to remove Chip parts

[Resistors, capacitors, etc.]

- (1) As shown in the figure, push the part with tweezers and alternately melt the solder at each end.



- (2) Shift with the tweezers and remove the chip part.

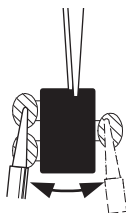


[Transistors, diodes, variable resistors, etc.]

- (1) Apply extra solder to each lead.



- (2) As shown in the figure, push the part with tweezers and alternately melt the solder at each lead. Shift and remove the chip part.



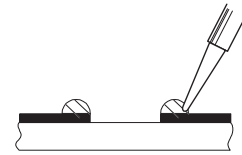
NOTE :

After removing the part, remove remaining solder from the pattern.

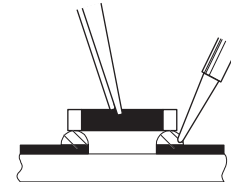
2. How to install Chip parts

[Resistors, capacitors, etc.]

- (1) Apply solder to the pattern as indicated in the figure.

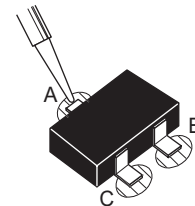


- (2) Grasp the chip part with tweezers and place it on the solder. Then heat and melt the solder at both ends of the chip part.

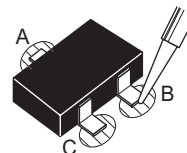


[Transistors, diodes, variable resistors, etc.]

- (1) Apply solder to the pattern as indicated in the figure.
- (2) Grasp the chip part with tweezers and place it on the solder.
- (3) First solder lead **A** as indicated in the figure.



- (4) Then solder leads **B** and **C**.



SECTION 4 ADJUSTMENT

This service manual does not describe ADJUSTMENT.

SECTION 5 TROUBLESHOOTING

This service manual does not describe TROUBLESHOOTING.



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