

S/M No. :

Service Manual

Washer

DWD-6T1221DT



May. 2018

Contents

1. WARNINGS AND PRECAUTIONS FOR SAFETY -----	1
2. SPECIFICATIONS -----	2
3. EXTERNAL VIEWS -----	5
3-1. DIMENSIONS OF PRODUCT	
3-2. NAME OF EACH PARTS	
4. WIRING DIAGRAM -----	7
5. OPERATION AND FUNCTIONS -----	8
6. TROUBLESHOOTING & REPAIRING METHODS -----	11
7. ASSEMBLE & DIS ASSEMBLE PROCEDURES -----	19
8. INSTALLATION OF PRODUCT -----	33
9. EXPLODED VIEW AND PART LISTS -----	34

1. WARNINGS AND PRECAUTIONS FOR SAFETY

Please observe the following safety precautions in order to use safely and correctly the washer and to prevent accident and danger during repair.

1. Be care of an electric shock. Disconnect power cord from wall outlet and wait for more than three minutes before replacing PCB parts.

Shut off the power whenever replacing and repairing electric components.

2. Please check if the power plug is pressed down by the product against the wall.

If the power plug was damaged, it may cause fire or electric shock.

3. Please make sure the outlet is properly earthed, particularly in wet or damp area.

4. Use standard electrical components when replacing them.

5. Make sure the hook is correctly engaged.

Remove dust and foreign materials from the housing and connecting parts.

6. Do not fray, damage, machine, heavily bend, pull out or twist the power cord.

7. Please check the evidence of moisture intrusion in the electrical components.

Replace the parts or mask it with insulation tapes if moisture intrusion was confirmed.

8. Do not let the customers repair, disassemble and reconstruct the product for themselves.

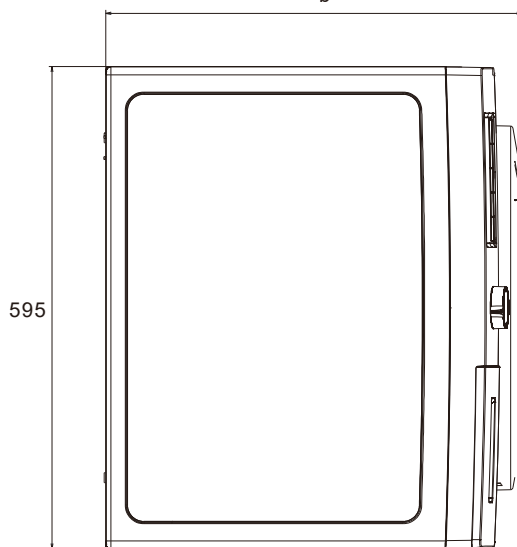
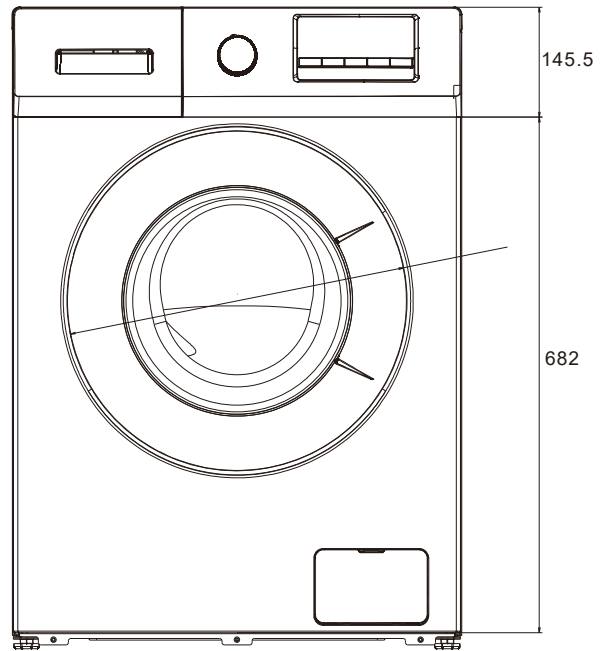
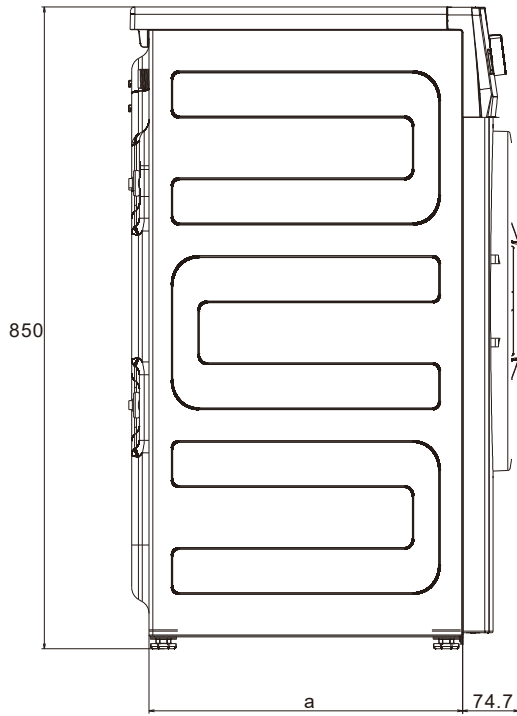
It may cause accident, electric shock, or fire.

2. SPECIFICATION

Item	Specification	
Model Name	TWF60-G10306A03	TWF60-G12306A03
Washing Capacity	6.0kg	6.0kg
Max. Spin Speed	1000rpm	1200rpm
Volume Of Inner Tub	42L	42L
External Dimension (Width * Depth * Height)	595mm * 470mm *850mm	595mm * 470mm *850mm
Inner Diameter	505mm	505mm
Rated Voltage	220~240V (50Hz)	220~240V (50Hz)
Weight	50kg	53kg
Motor Type	Universal Motor	Universal Motor

3. EXTERNAL VIEWS

3-1. External Size

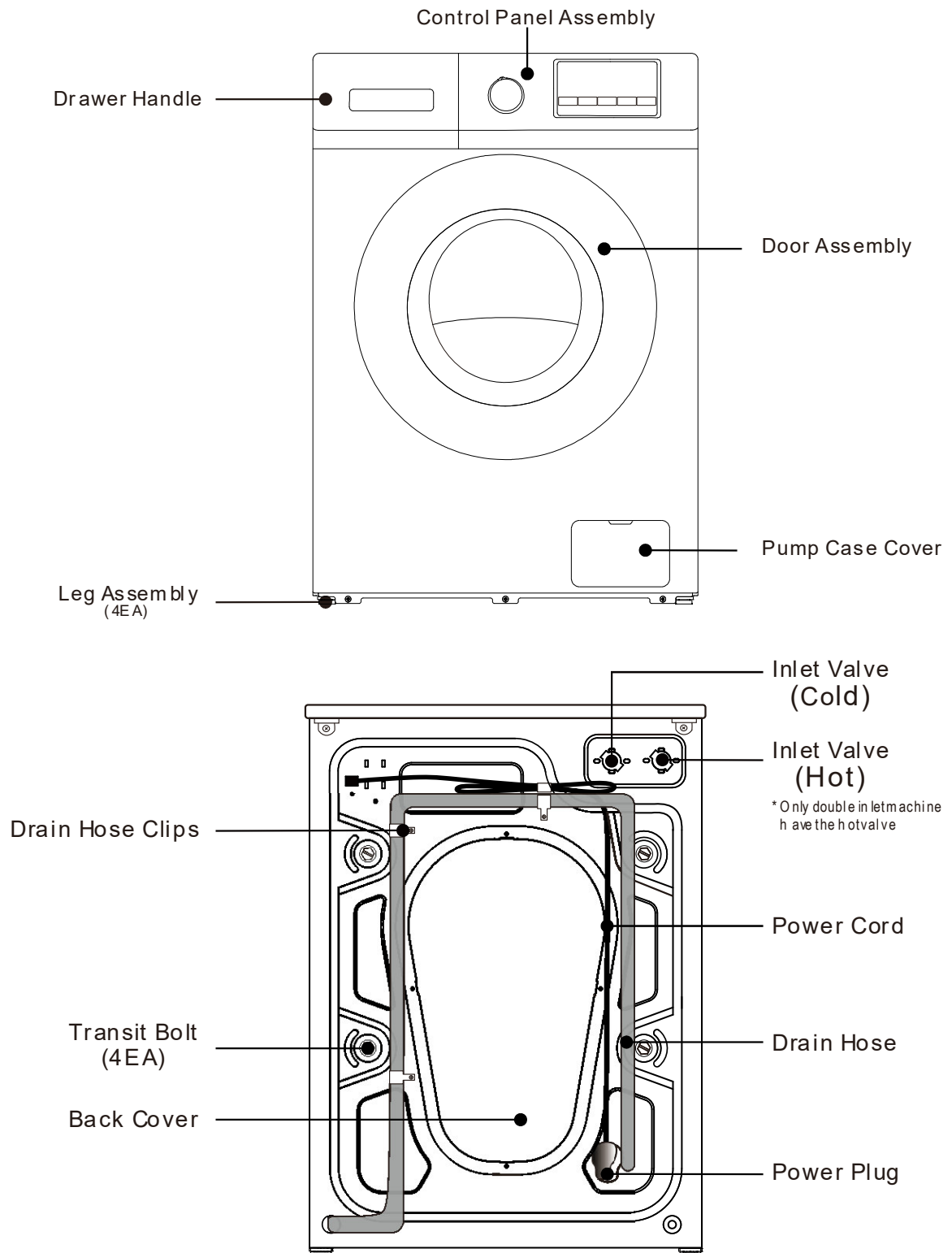


6kg&7kg&8.5kg size as below :

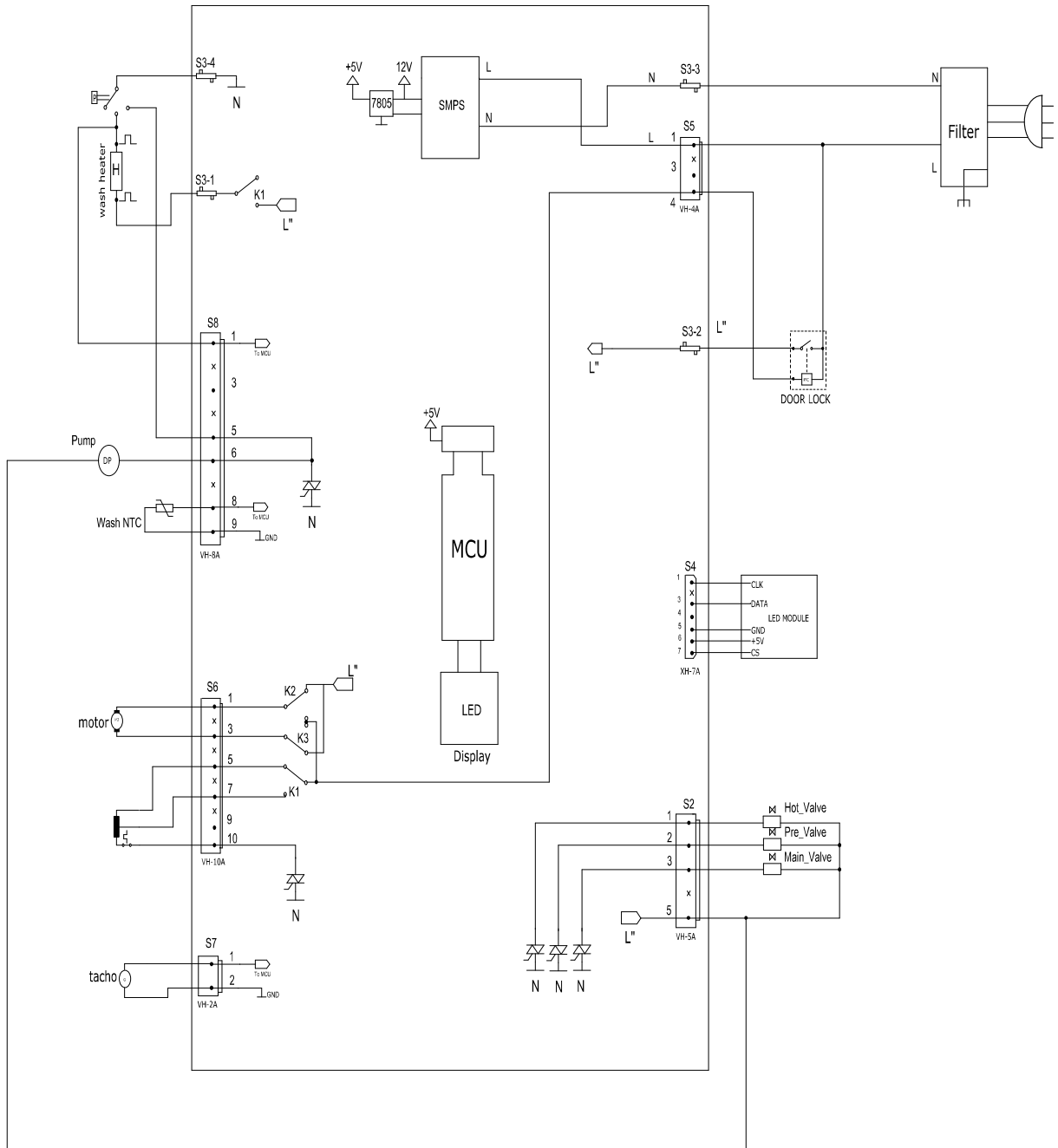
	6kg
a	360mm
b	515mm

3. EXTERNAL VIEWS

3-2. Name of Each Parts



4. WIRING DIAGRAM



5. OPERATION AND FUNCTIONS

Ensure your machine is installed properly before use.

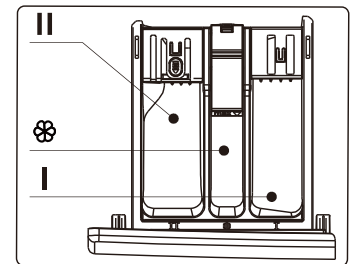
Before washing clothes for the first time, you must run a complete cycle without clothes. To do this:

1. Connect power source and water.
2. Put a little detergent (about 10g) into the drawer and close it.
3. Press the On/Off button.
4. Turn the knob to the "Cotton".
5. Press the Start/Pause button.

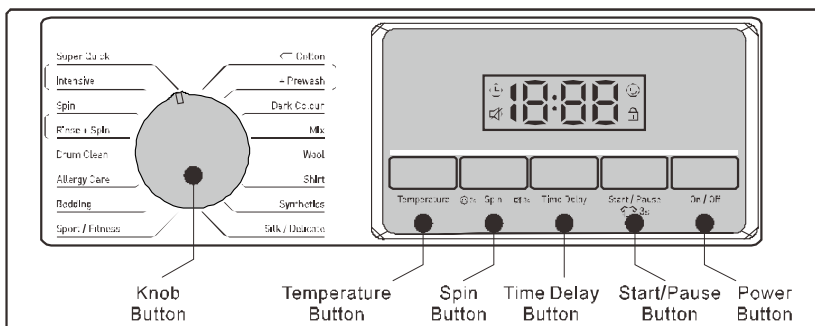
This will remove any water from the manufacturer's test run remaining in the machine.

Put detergent

1. Pull out the detergent drawer.
2. Add detergent for prewash into compartment I
3. Add detergent for main wash into compartment II
4. Add fabric softener into compartment.
5. Please choose suitable type of detergent for the various washing temperature to get the best washing effect with less water and energy consumption.



View of control panel



Function

Temperature Button: Use this button to select water temperature. Available selections (from cold to max °C) vary for each cycle. The targeted setting will blink on the screen during the selection process.

Spin Button: Use the button to select a spin speed. Available selections (from 0 to max rpm) vary for each cycle. The targeted setting will blink on the screen during the selection process.


Time Delay Button: Press the button repeatedly to cycle through the available delayed start options (from 3 to 24 hours in one hour increments).


Start/Pause Button: Press the button once to start a cycle. Press the button a second time will pause the operating cycle. During a pause, setting and options can be modified and selected again if it is permitted. Pressing the button again will resume the active cycle.


Power Button: Press once to turn the washing machine on, press again to turn the washing machine off. If the washing machine power is left on for longer than 10 minutes without any buttons being touched, the power automatically turns off.


5. OPERATION AND FUNCTIONS

Indicators

 :When the indicator appears, it means the “Time Delay” function has been selected.

 :When the indicator appears, it means the “Sound Off” function has been selected.

 :When the indicator appears, it means the “Child Lock” function has been selected.

 :The indicator will keep on when the door is locked normally, otherwise, it can not appear.

Programme

Spuer Quick:This procedure is suitable for washing few and not very dirty clothes quickly.

Intensive:You can select this procedure wash the tough clothes, that need much more strength.

Spin: This cycle is used to extract water from clothes.

Rinse+Spin:This cycle is used to clean remaining detergent in clothes and extract water from clothes.

Drum Clean: This cycle is specially set in this machine to clean the drum and tube. It applies 60/90°C high temperature sterilization to make the drum and tube more green. When proper amount of chlorine bleaching agent is put in, the barrel cleaning effect will be better. When you run this program, we suggest not to put any clothes, you can use this procedure regularly according to the need.

Allergy Care:The procedure can quite make clothes rinse to more clean, avoid the laundry detergent for skin allergy.

Bedding:You can select this procedure to wash clothes that is heavy. It is recommended to wash jeans, bedding etc.

Sport/Fitness:The procedure is quite suitable for sports clothes.

Cotton:You can select this procedure to wash the daily washable clothes. It is recommended to wash the hard-wearing fabrics, heat-resistant fabrics made of cotton or linen.

Prewash:The Prewash function can get an extra wash before main wash. When you choose this cycle, detergent for prewash is recommended to be put into the detergent drawer (“compartment 1”, as shown in page 8).

Dark Colour: You can select this procedure to wash the dark-coloured fabrics made of cotton and dark easy-care fabrics.

Mix:You can select this procedure to wash clothes that are different kinds, except for colors. Dark clothes should not be washed with clothes that are light especially.

Wool: You can select this procedure to wash the wool textiles labeled with “Machine Wash”. Please select the proper washing temperature according to the label on the articles to be washed.

5. OPERATION AND FUNCTIONS

Synthetics: You can select this procedure to wash the quite delicate clothes. It is recommended to wash fabrics made of silk, satin, synthetic fibers or blend.

Shirt: You can select this procedure to wash shirts made of cotton, linen, synthetic fibers or blended fabrics.

Silk/Delicate: This procedure is suitable for delicate garments made of synthetic fibres, mixed fibres, rayon and easy care cottons. Also suitable for machine-washable silks.

Features

1. Power-off memory: In case of power failure during the cycle, the settings will be saved, and operation will resume when the power is restored.

Child lock: Press the “Temperature” and “Spin” button simultaneously for 3 seconds can activate or cancel the “Child lock” feature to avoid mis-operations. When the feature is activated, all buttons cannot be set until the operation is over or it is canceled.

Sound off: Press the “Spin” and “Time Delay” button simultaneously for 3 seconds can activate or cancel the “Sound off” feature. When the feature is activated, the sound of knob operation and all the button action will disappear.

Unbalance protection: When the machine is ready to spin, The washer may take a few time to balance clothes due to great unbalance. If clothes is still unbalance in the drum after that, the spinning speed can be slow down to avoid great vibration. If clothes in drum is too less, the machine may not to spin due to the unbalance protection, then you should add more clothes in the machine to make it to spin.

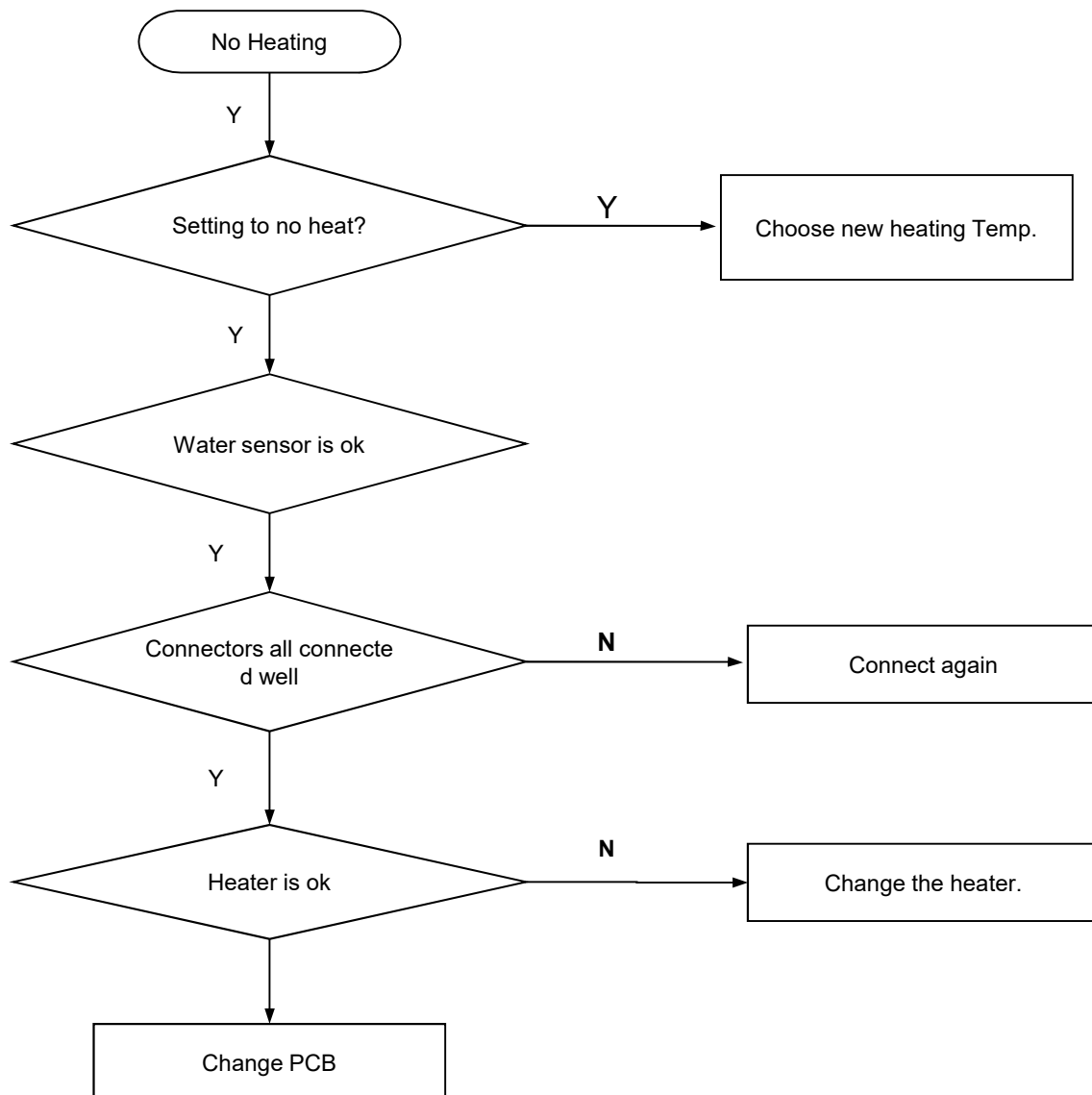
Reload: If you want to add clothes in the washer during the procedure, press the “Start/Pause” button for 3s, when you sound two beeps, it means the reload feature has been activated. Please wait for the indicator ‘ ’ disappears then open the door. Press the “Start/Pause” button to resume the procedure after reload.

Table of Washing Procedures

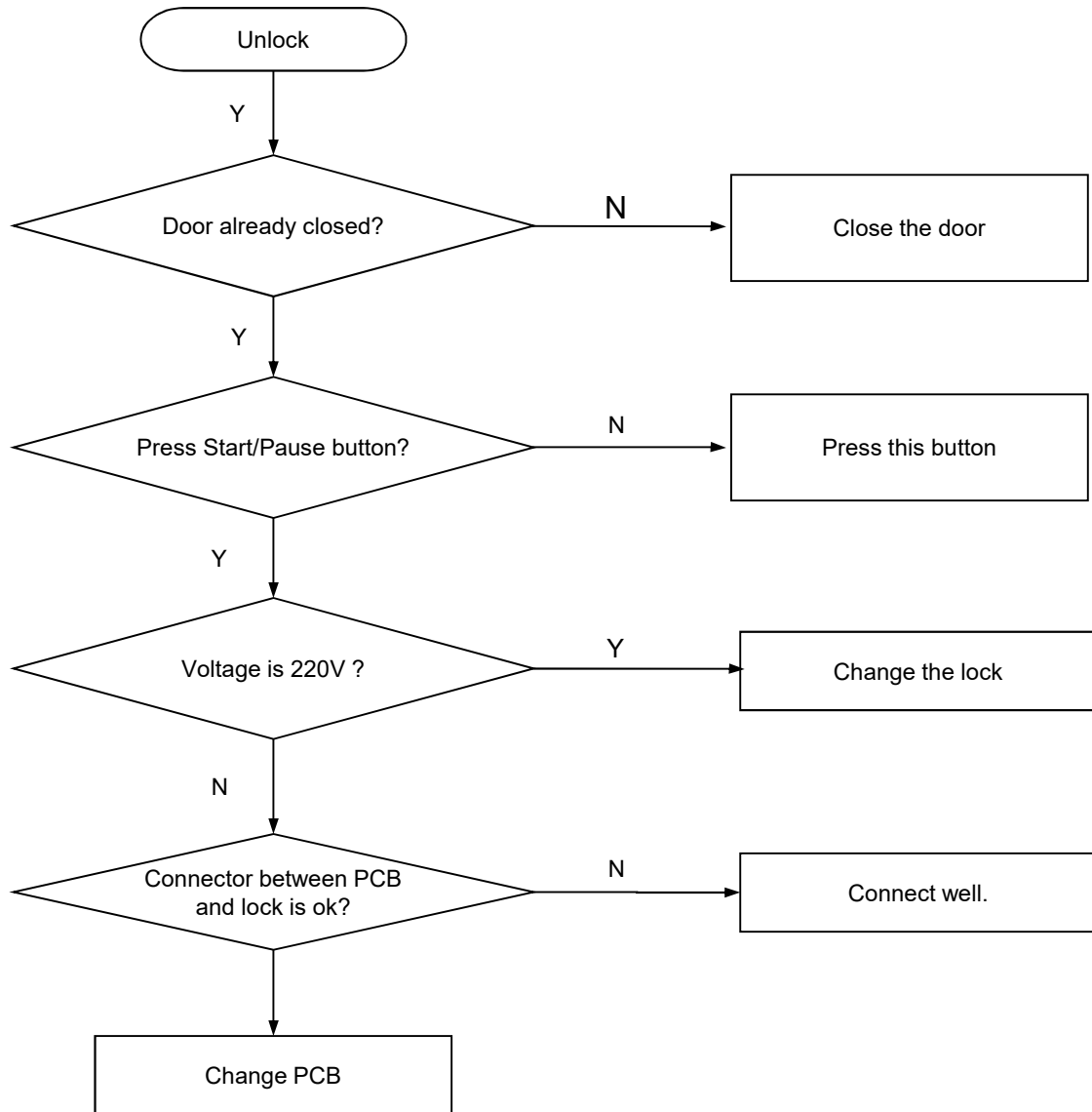
Parameter Procedure	Max Load(kg)				Temp. Range (°C; - = cold)	Speed Range (r/min; 0=no spin)
	5kg	6kg	7kg	8,5kg		
Super Quick	1,5	1,5	2	2,5	--~30	0~1000
Intensive	5	6	7	8,5	--~60	0~Max
Spin	5	6	7	8,5	--	0~Max
Rinse+Spin	5	6	7	8,5	--	0~Max
Drum Clean	0	0	0	0	60/Max	800
Allergy Care	3	3	3,5	4	--~60	0~1000/1200
Bedding	4	4	5	6	--~60	0~1000/1200
Sport/Fitness	2	2	2,5	3	--~40	0~800
Cotton	5	6	7	8,5	--~Max	0~Max
+Prewash	4	4	4,5	5	--~Max	0~Max
Dark Colour	3	3	3,5	4	--~40	0~1000
Mix	3	3	3,5	4	--~40	0~1000
Wool	1,5	1,5	2	2,5	--~40	0~600
Shirt	2	2	2,5	3	--~60	0~1000
Synthetics	3	3	3,5	4	--~60	0~800
Silk/Delicate	3	3	3,5	4	--~40	0~800

6. TROUBLE SHOOTING

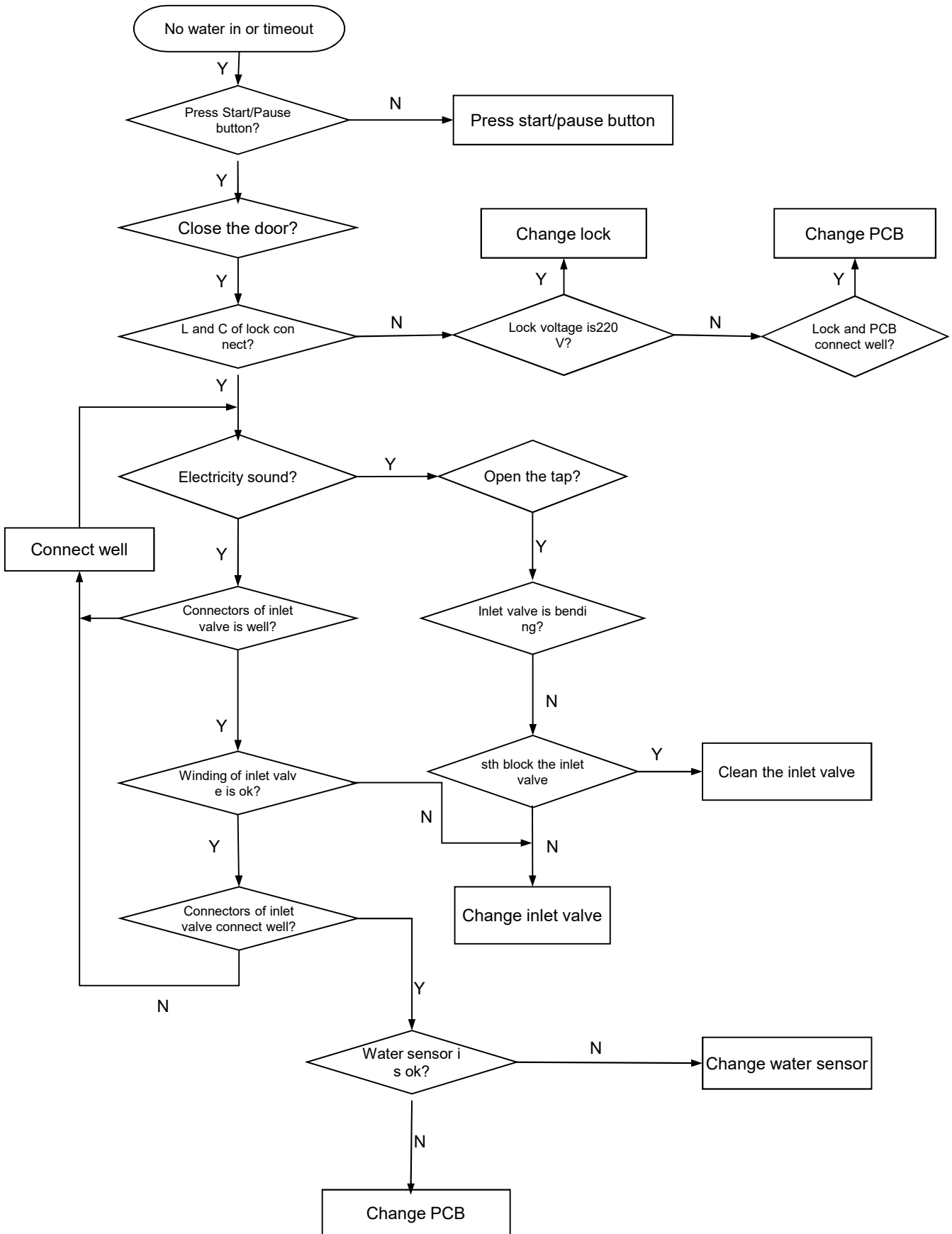
① No heating



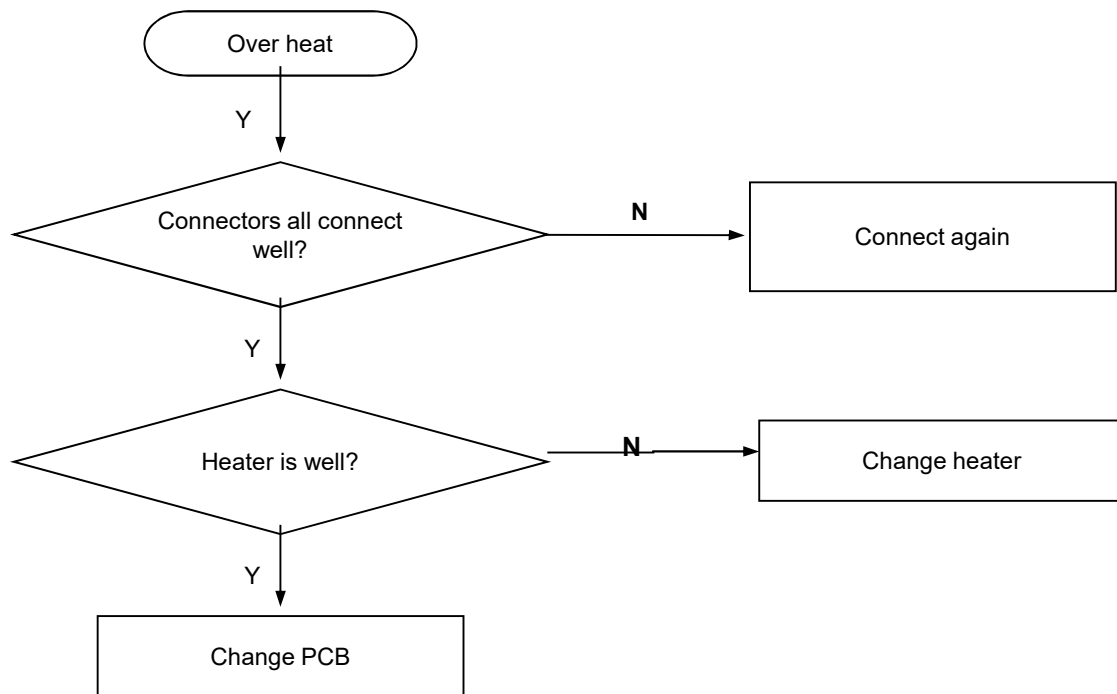
② Unlocking



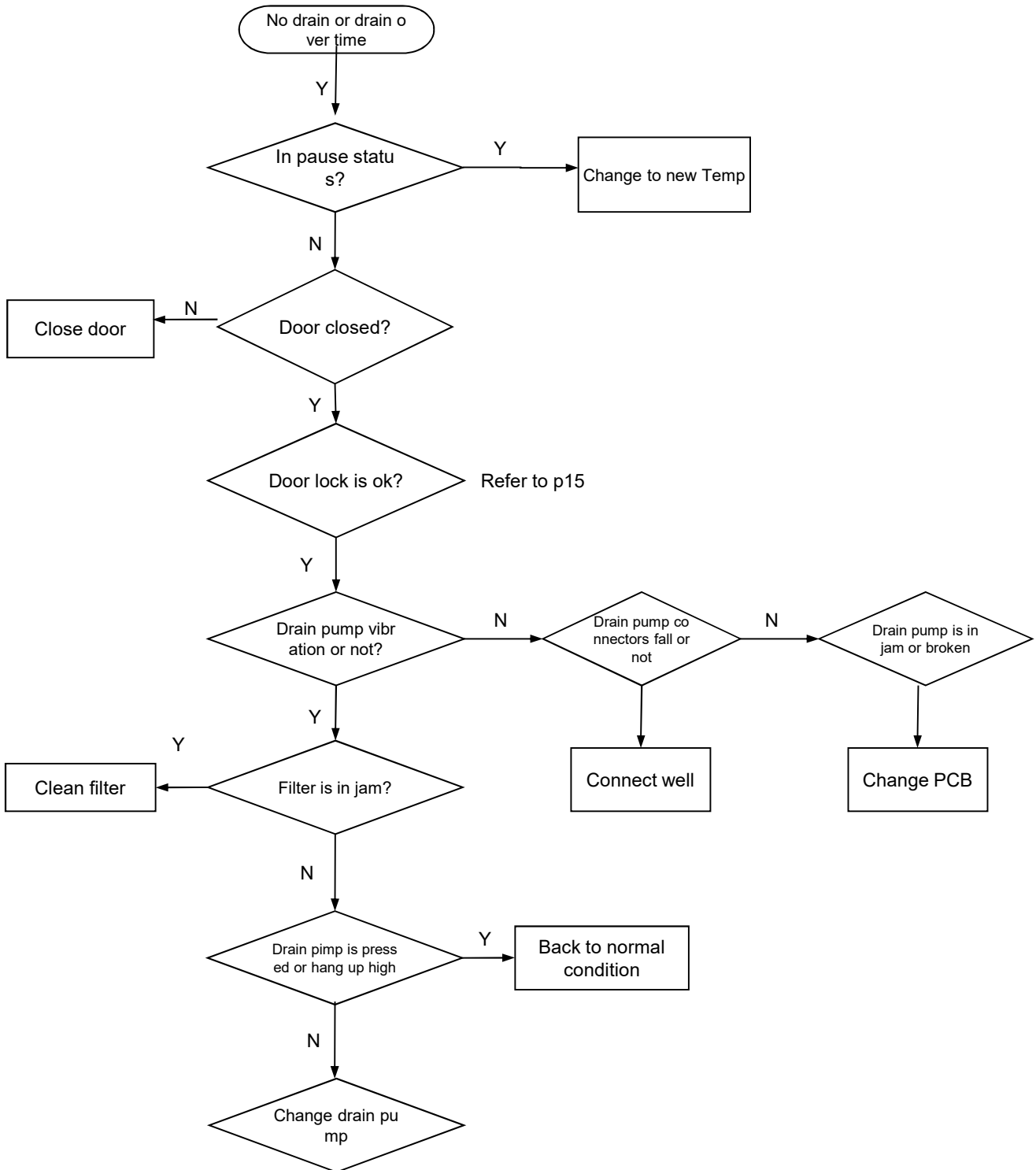
③ No inlet water or a timeout of feeding water



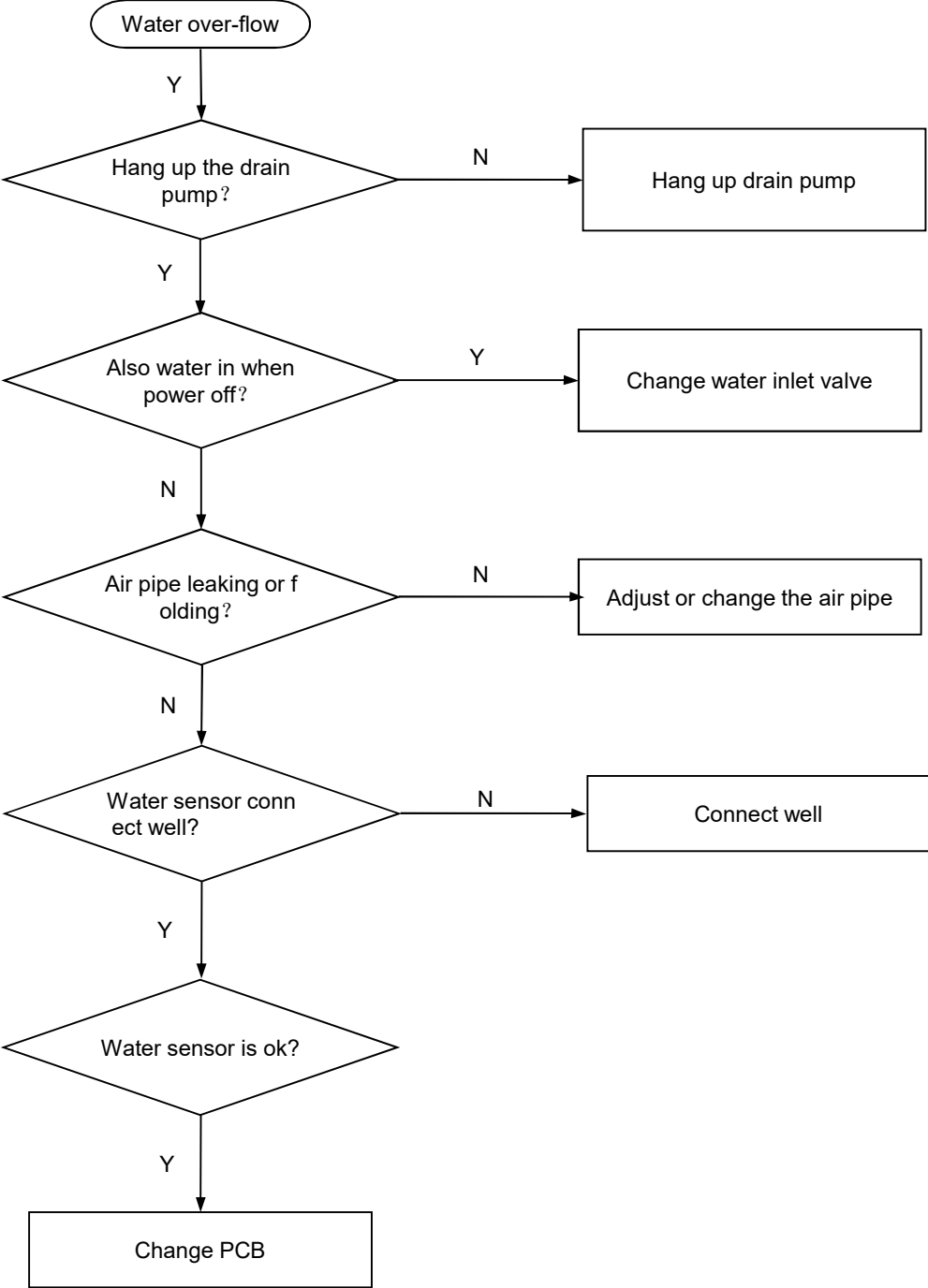
④ The heating beyond a setting temperature



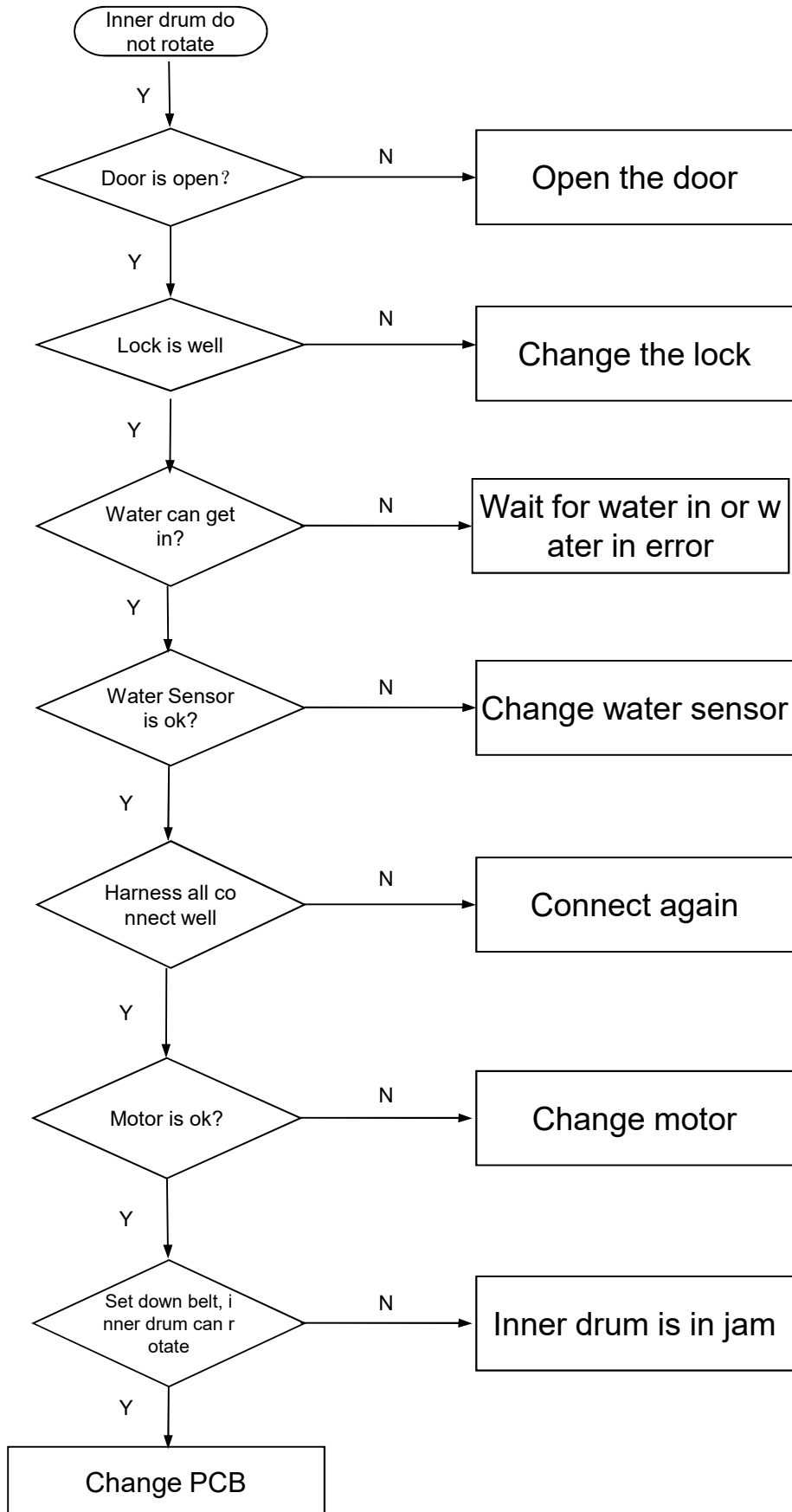
⑤ No drainage or a timeout of drainage



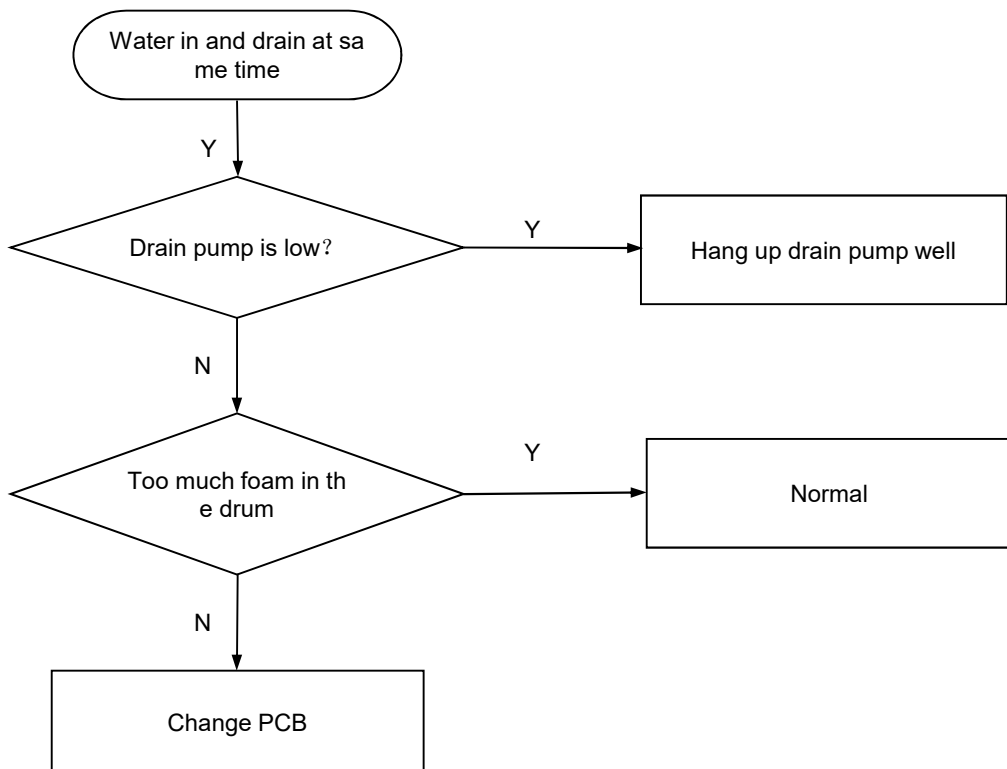
⑥ The inlet water is too much or the inlet water cannot stop






⑦ Inner tub cannot rotate



⑧ The inlet water and the drainage happen at the same time



7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

Operation steps	Diagram	Main tools
<p>1. Removal of top cover and rear cover plate</p> <p>① Unscrew 2 screws on the top cover plate and 6 screws on the rear cover plate with cross screwdriver (fig. 1&fig. 2);</p> <p>② Push the top cover plate along the direction in the fig., and remove the top cover plate (fig. 3)</p>	 <p style="text-align: center;">Fig. 1</p>  <p style="text-align: center;">Fig. 2</p>  <p style="text-align: center;">Fig. 3</p>	<p>Cross screwdriver</p>

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

2. Control panel assembly

① According to the method in the fig., press the stop key in the drawer for drawing out the drawer (fig. 1);

② Remove 2 screws in the fig. with cross screwdriver (fig. 2);

③ Remove 3 self-tapping screws on the top of the fixed control panel assembly (fig. 3);

④ Pull up the control panel, and cut off the wiring harness with diagonal plier (fig. 4);

⑤ Pull out all wire terminals of the PCB (fig. 5);

⑥ Take out the PCB (fig. 6).



Fig. 1



Fig. 2



Fig. 3






Fig. 4



Cross screwdriver
Diagonal plier

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

	<p style="text-align: center;">Fig. 5</p>  <p style="text-align: center;">Fig. 6</p>	
<p>3. Drainage pump box cover</p> <p>① Press down with the slot type screwdriver or coin for opening the drainage pump box cover (fig. 1);</p> <p>② Take out the drainage pump box cover from front door panel (fig. 2).</p>	 <p style="text-align: center;">Fig. 1</p>  <p style="text-align: center;">Fig. 2</p>	<p>Coil, slot type screwdriver and other flat objects</p>

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

4. Door assembly

① Remove 2 screws in the fig. with cross screwdriver (fig. 1);

② Pull up the door assembly with power, and take out the door from the front door panel (fig. 2);

③ Remove all screws on the back of assembly, and replace the parts, such as door hinge, door hooks, door glass, door handles (fig. 2)



Fig. 1



Fig. 2



Fig. 3

Cross screwdriver

5. Door lock

① Pull the bottom left part of the door seal, remove the door seal snap spring, and pull down the door seal along the edge for separating the door seal



Fig. 1

Slot type screwdriver
Cross screwdriver

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

along the edge for separating the door seal from the front door panel (fig. 1);
 ② Remove 2 screws of fixed door lock with cross screwdriver (fig. 2);
 ③ Press the door lock inwards with hand, pull out it from the inner side of the door seal, and unplug the wire terminal connected with door lock (fig. 3).



Fig. 2



Fig. 3

6. Front door seal

① With the above-mentioned method, remove the top cover plate assembly and control panel assembly (if the control panel assembly is not replaced, the wire terminal on the control panel assembly is not replaced, the wire terminal on the control panel)


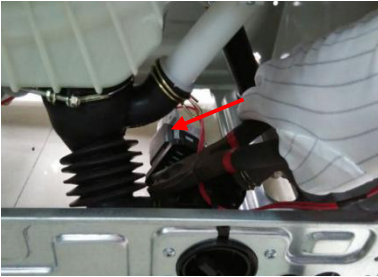



Fig. 1






Cross screwdriver






7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>assembly shall not be removed, and the computer panel and control panel shall not be disassembled), place the control panel assembly on the top of the washing machine, and remove the drainage pump box cover, door assembly, door seal clamp, door seal and door lock;</p> <p>② Remove 2 fixed screws at the top of front door seal of washing machine and 3 screws at the bottom of front door seal with cross screwdriver (fig. 1, fig. 2);</p> <p>③ Lift up with both hands and take out the front door seal (fig. 2).</p>	<p>Fig. 2</p>  <p>Fig. 3</p>	
<p>7. Drainage pump</p> <p>① Remove the drainage bellows clamp and drainage pipe clamp with pliers, and remove the drainage bellows clamp and drainage pipe from the drainage pump;</p> <p>② Unplug two wire terminals in the rear of drainage pump with hands (direction of arrow);</p>	 <p>Fig. 1</p>  <p>Fig. 2</p>	<p>Pincer pliers Cross screwdriver</p>





7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>③ Unscrew 4 screws in the front of drainage pump with cross screwdriver, and remove the drainage pump backwards (fig. 2).</p>		
<p>8. Dispenser</p> <p>① Unplug 2 terminals - blue and white of inlet valve with hands (fig. 1);</p> <p>② Rotate rightwards and take out the inlet valve from the box (fig. 2);</p> <p>③ Remove the inlet bellows from the water outlet of the dispenser (fig. 3);</p> <p>④ Take out the dispenser from the box (fig. 4);</p> <p>⑤ Remove the inlet pipe clamp with pincer pliers, and unplug the inlet pipe from the inlet valve (fig. 5);</p>	 <p>Fig. 1</p>  <p>Fig. 2</p>  <p>Fig. 3</p>	<p>Pincer pliers</p>






7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>⑥ Caution: If the inlet valve is damaged, it is not necessary to remove the dispenser from the cabinet, but directly replaced from ② to ⑤</p>	 <p>Fig. 4</p>  <p>Fig. 5</p>	
<p>9. Balance block</p> <p>① Remove 6 screws of balance weight (3 for upper balance weight, 3 for front balance weight) with $\phi 13$ sleeve;</p> <p>② Shake it for removing the upper and front balance weight.</p>	 <p>Balance weight, upper</p>  <p>Balance weight, lower</p>	<p>$\phi 13$ sleeve</p>
<p>10. Heater</p> <p>① Unplug all terminals connected with Heater and motor (fig. 1);</p> <p>② 用斜口钳剪断固定导线的线扎, 共3条 (图二) ;</p>	 <p>Fig. 1</p>	




7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>② Cut off the harness (3 in total) for fixing wire with diagonal plier (fig. 2);</p> <p>③ Loosen the clamp nut of Heater with $\phi 10$ sleeve, and pull out the Heater (fig. 3);</p> <p>④ Caution: If only the Heater is damaged, just ①③</p>	 <p>Fig. 2</p>  <p>Fig. 3</p>	<p>Diagonal plier $\phi 10$ sleeve</p>
<p>11. Barrel</p> <p>① Remove the shock absorber screw (2) at the bottom of barrel with $\phi 16$ sleeve (fig. 1);</p> <p>② Remove 2 fixed screws of the upper plug-board with cross screwdriver (fig. 2);</p> <p>③ Lift out the barrel by two persons standing on both sides of barrel according to the method in the fig. (fig. 3);</p>	 <p>Fig. 1</p>  <p>Fig. 2</p>	


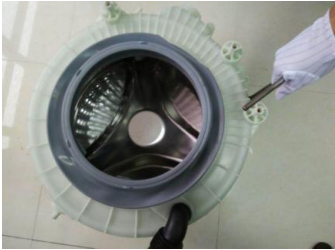


7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>④ Caution: If the shock absorber screw is loose, please use new shock absorber screw, and apply 1243 threads locking fixative on the screw.</p>	 <p>Fig. 3</p>	
<p>12. Motor</p> <p>① Apply the force outwards with right hand, and rotate the belt clockwise with the left hand until the falling of pulley (fig. 1);</p> <p>② Remove 2 screws for fixing the motor with $\phi 10$ sleeve (fig. 2);</p> <p>③ Pull out the motor (fig. 3);</p> <p>④ Caution: If the motor is damaged, we can directly jump to step 12 from step 10, without lifting the barrel.</p>	 <p>Fig. 1</p>  <p>Fig. 2</p>  <p>Fig. 3</p>	<p>$\phi 10$sleeve</p>
<p>13. Drainage bellows clamp and air chamber</p>		





7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>① Remove the screw (2) for fixing the air chamber and drainage bellows clamp with cross screwdriver;</p> <p>② Loosen the clamp with pliers, and replace the drainage bellows clamp and air chamber.</p>	 <p style="text-align: center;">Fig. 5</p>	<p>Cross screwdriver Tongs</p>
<p>14. Shock absorber and shock absorber pin</p> <p>① Press down the barb of shock absorber pin with pliers or slot type screwdriver, and push out the shock absorber pin with another pliers from the arrow direction (fig. 1);</p> <p>② In the same way, remove the shock absorber pin in the other side, and replace it (fig. 2).</p> <p>③ Caution: When replacing the shock absorber pin, apply PY damping grease, and take the lubrication measures.</p>	 <p style="text-align: center;">图一 Fig. 1</p>  <p style="text-align: center;">图二 Fig. 2</p>	<p>Slot type screwdriver Tongs</p>

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>15. Pulley</p> <p>① Remove 1 screw for fixing the belt pulley with $\phi 13$ sleeve, as shown in the fig.;</p> <p>② Caution: If the belt pulley is loose or damaged, it can be directly replaced after removing the rear cover plate. But, replace the new belt pulley, and apply 1243 threads locking fixative on the new screw.</p>	 <p style="text-align: center;">Fig. 1</p>	<p>$\phi 13$ sleeve</p>
<p>16. Door seal and inner barrel</p> <p>① Remove 12 screws for fixing tub outer in front and rear with $\phi 10$ sleeve (fig. 1);</p> <p>② Lift up the front outer barrel, remove the inner barrel from the rear outer barrel, and replace it (fig. 2);</p> <p>③ Raise the sealing strip with slot type screwdriver (fig. 3);</p> <p>④ Loosen the rear snap spring bolt of the door seal, and pull outward for removing the door seal from outer cylinder (fig. 4);</p>	 <p style="text-align: center;">Fig. 1</p>  <p style="text-align: center;">Fig. 2</p> 	<p>$\phi 10$ sleeve Slot type screwdriver Cross screwdriver</p>

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

<p>⑤ Caution: If the door seal is to be replaced, it shall be replaced after removing the front door seal.</p>	<p>Fig. 3</p>  <p>Fig. 4</p>	
<p>17.Wave filter</p> <p>① Remove the screw for fixing filter with cross screwdriver (fig. 1);</p> <p>② Push up and take out the filter, and unplug the wire terminal for replacement (fig. 2);</p> <p>③ Caution: If only filter is to be replaced, it shall be replaced after the top cover plate assembly are removed.</p>	<p>Fig. 1</p>  <p>Fig. 2</p> 	<p>Cross screwdriver</p>
<p>18 Water level switch.</p> <p>① Push up and take out the water level switch;</p>		

7. ASSEMBLE & DIS ASSEMBLE PROCEDURES

② Unplug the air pressure pipe (black rubber hose), and unplug the wire terminal carefully for replacement;



Fig. 1

③ **Caution:** If only water level switch is to be replaced, it shall be replaced after removing the top cover plate.

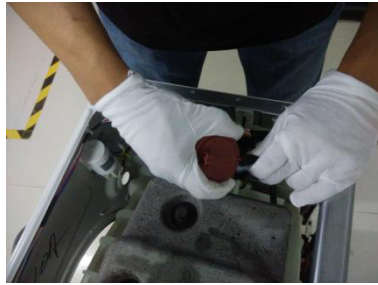


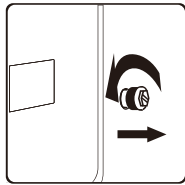
Fig. 2

None

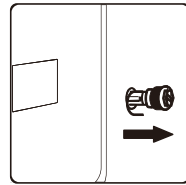
8. INSTALLATION OF PRODUCT

Remove transit bolts

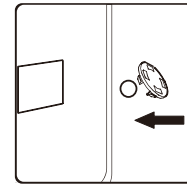
Before using this washing machine, transit bolts must be removed from the backside of this machine. Please take the following steps to remove the bolts:



Loosen the four transit bolts with a spanner



Take each bolt head and pull it through the wide part of the hole. Repeat for each bolt.



Fill the holes with the supplied plastic covers

Keep the transit bolts properly for further use.

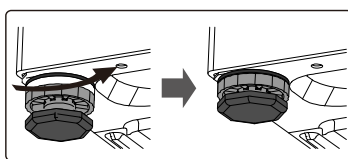
Level the washing machine

Install or place the washing machine under the environmental temperature of not less than 0°C but not outdoors, for it may damage the programming controller.

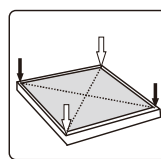
Check whether the foot is under factory state; if not, restore the foot to factory state: ensure the rubber gasket close to the bottom of the drum body and the lock nut close to the rubber gasket.

Hold the diagonal angles of the top cover of the washing machine with two hands, and then press straightly downward and shake, to check if the supporting feet are close to the ground.

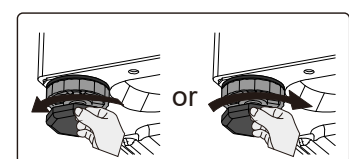
Level the washing machine only by left- or right- rotating it to proper position, until the machine stop shaking and stay close to the ground.



01



02



03

01 Check whether the supporting feet are under factory state; if not, restore it to factory state.

02 Check whether the washing machine shakes.

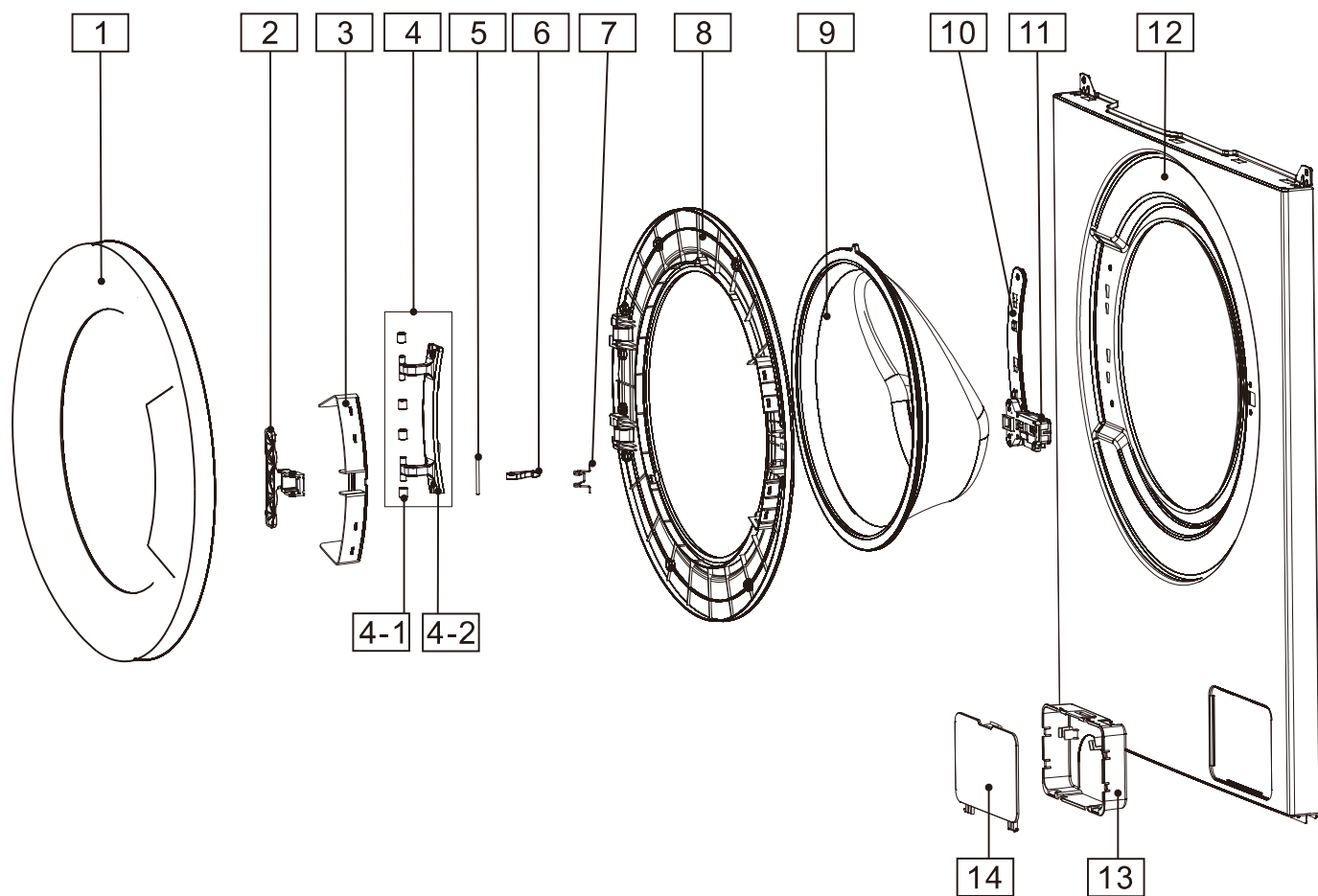
03 Left- or right- rotate the machine to proper position, until the machine stop shaking and stay close to the ground.

1. The machine must be perfectly leveled and stabilized when the four supporting feet are close to the ground. Lower the feet as much as possible on the basis that the machine is leveled.

2. Improper leveling adjustment may cause loud noise, machine vibrating, machine displacement and other abnormal phenomena.

3. Air-vent is designed on the bottom of the machine (prevent blockage). Install the washing machine on solid, smooth and skid-proof ground. Do not place the washing machine on soft blanket or wooden floor, or various desktops and stands, in case of unnecessary injury.

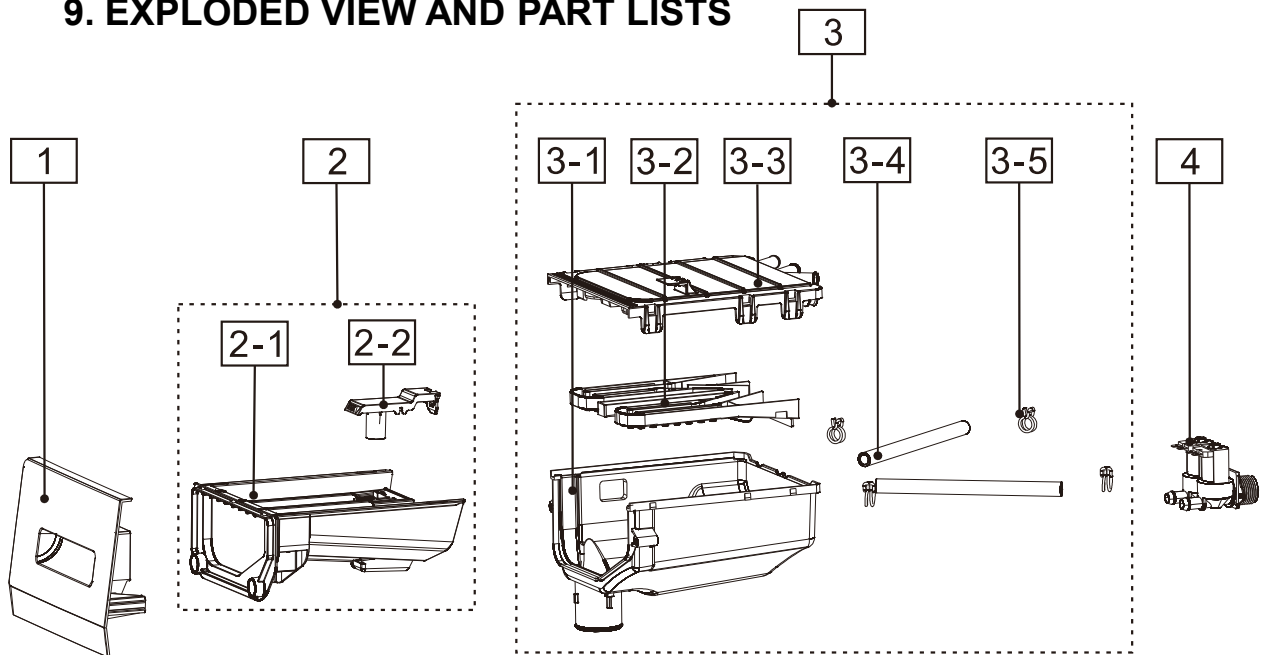
9. EXPLODED VIEW AND PART LISTS



9. EXPLODED VIEW AND PART LISTS

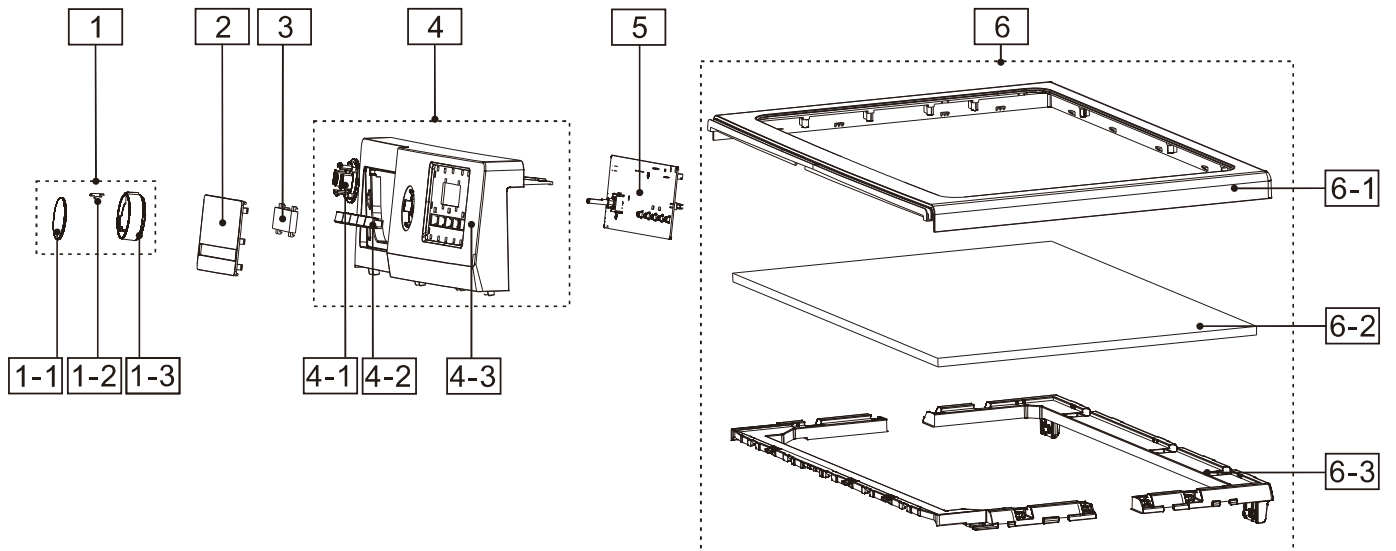
6KG 1000, 1200RPM MODEL					
No.		Part -Cord	Part Name	Qty	SVC
1		3102310054	Outer Frame Door	1	
2		3102310052	Door handle	1	
3		3102310053	Handle cover	1	
4		3101410036	Door hinge	1	
4	4-1	/	shaft sleeve	4	
4	4-2	/	Door hinge	1	
5		3101410015	pin	1	
6		3101810007	Door hook	1	
7		3105040014	SPRING, LOCKER	1	
8		3102410044	Inner frame door	1	
9		3108010001	Glass	1	
10		3101010017	Door hinge fix slice	1	
11		3104050001	Door Lock	1	
12		3101410022Z	Cabinet Cover	1	
13		3102410043	Drain pump box	1	
14		3102310049	Drain pump cover	1	

9. EXPLODED VIEW AND PART LISTS



6kg 1000, 1200rpm					
No.		Part -Cord	Part Name	Qty	SVC
1		3102310100	Drawer handle	1	
2		3102410141	Drawer handle assembly	1	
2	2-1	/	drawer	1	
2	2-2	/	Softener cover	1	
3		3102410106	dispenser assembly	1	
3	3-1	/	dispenser	1	
3	3-2	/	Bottom dispenser	1	
3	3-3	/	Upper dispenser	1	
3	3-4	/	Inlet pipe	2	
3	3-5	/	Inlet pipe pin	4	
4		3104130003	Inlet valve	1	

9. EXPLODED VIEW AND PART LISTS



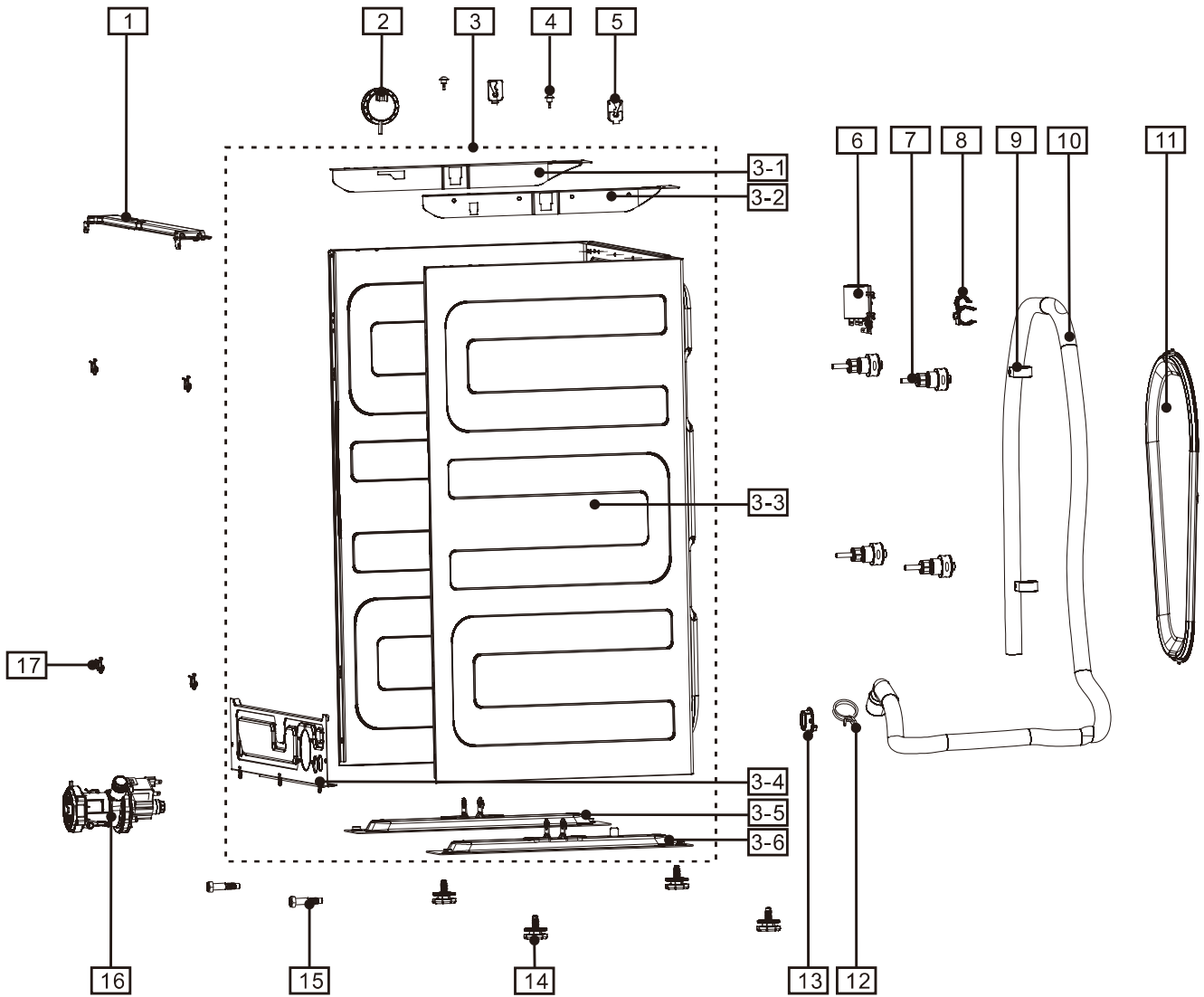
9. EXPLODED VIEW AND PART LISTS

6kg 1000rpm					
No.		Part -Cord	Part Name	Qty	SVC
1		3102410113	knob	1	
1	1-1	/	Knob cover	1	
1	1-2	/	Knob indicator	1	
1	1-3	/	knob	1	
2		3102750041	window	1	
3		3104010024	LED Display	1	
4		3102710025AH	Control Panel Assembly	1	
4	4-1	/	Knob base	1	
4	4-2	/	button	5	
4	4-3	/	Control panel	1	
5		3104010179	PCB	1	
6		3102720008	Top Cover Assembly	1	
6	6-1	/	Top frame	1	
6	6-2	/	Top cover	1	
6	6-3	/	Bottom frame	1	

9. EXPLODED VIEW AND PART LISTS

6kg 1200rpm					
No.		Part -Cord	Part Name	Qty	SVC
1		3102410113	Knob assembly	1	
1	1-1	/	Knob cover	1	
1	1-2	/	Knob indicator	1	
1	1-3	/	knob	1	
2		3102750041	window	1	
3		3104010024	LED Display	1	
4		3102710025AH	Control Panel Assembly	1	
4	4-1	/	Knob base	1	
4	4-2	/	button	5	
4	4-3	/	Control panel	1	
5		3104010180	PCB	1	
6		3102720008	Top Cover Assembly	1	
6	6-1	/	Top frame	1	
6	6-2	/	Top cover	1	
6	6-3	/	Bottom frame	1	

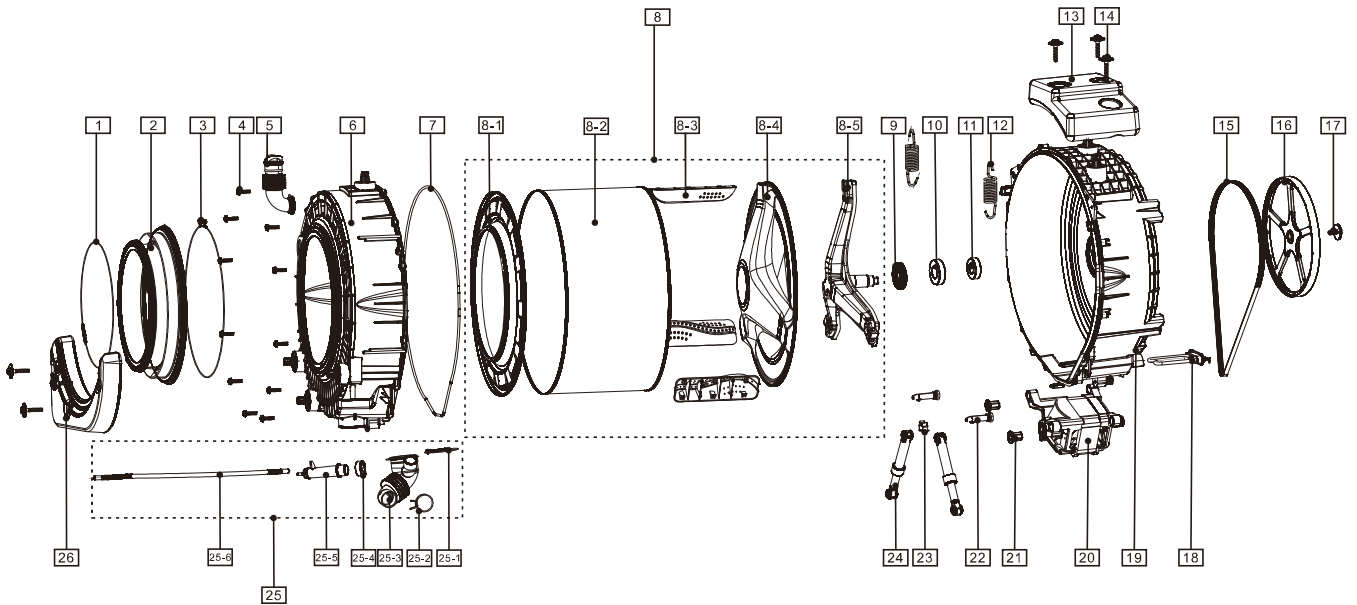
9. EXPLODED VIEW AND PART LISTS



9. EXPLODED VIEW AND PART LISTS

6kg 1000, 1200rpm					
No.		Part -Cord	Part Name	Qty	SVC
1		3101010029	Top plate	1	
2		3104050003	Water sensor	1	
3		3109020019	Cabinet Assembly	1	
3	3-1	/	Top left reinforcer	1	
3	3-2	/	Top right reinforcer	1	
3	3-3	/	cabinet	1	
3	3-4	/	Bottom plate	1	
3	3-5	/	Bottom left reinforcer	1	
3	3-6	/	Bottom right reinforcer	1	
4		3105010012	screw	2	
5		3102750001	Spring Holder	2	
6		3104180004	filter	1	
7		3105010020	Transbolt A	3	
		3105010021	Transbolt B	1	
8		3102410028	Power Cord Clamp	1	
9		3102410002	Drain Hose Clamp	2	
10		3102670064	Drain pump	1	
11		3101610029ZAA	Back cover	1	
12		3105060014	Drain pipe clamp	1	
13		3102410001	Drain pipe holder	1	
14		3108180003	foot	4	
15		3105010016AA	screw	2	
16		3104120015	Drain pump	1	
17		3102410029	Cabinet Cover Holder	4	

9. EXPLODED VIEW AND PART LISTS



6KG 1000RPM				
No.	Part -Cord	Part Name	Qty	SVC
1	3105040003	Front Clamp Assembly	1	
2	3102610001	gasket	1	
3	3105040005	Back Clamp Assembly	1	
4	3105010004	screw	12	
5	3102670003	Inlet Bellows	1	
6	3102410006AA	Front outer drum	1	
7	3108110001	Outer drum seal	1	
8	3109070004	Inner drum	1	
8	8-1	/	1	
8	8-2	/	1	
8	8-3	/	3	
8	8-4	/	1	

9. EXPLODED VIEW AND PART LISTS

6KG 1000RPM					
No.		Part -Cord	Part Name	Qty	SVC
8	8-5	/	Spider	1	
9		3105050009	Oil seal	1	
10		3105050002	bearing	1	
11		3105050007AA	bearing	1	
12		3105040013	spring	2	
13		3103150001	Top balance weight	1	
14		3105010017	screw	6	
15		3102660006	belt	1	
16		3101410025	bulley	1	
17		3105010036	screw	1	
18		3102670002	heater	1	
19		3102410033AA	Back outer drum	1	
20		3104120007AA	motor	1	
21		3102660002	Motor damper	2	
22		3102750003	Vibration Damper pin	2	
23		3101010008	Heater holder	1	
24		3103140001	Vibration Damper	2	
25		3102670038	Drain pipe bellow	1	
25	25-1	/	Drain pipe bellow clamp	1	
25	25-2	/	Drain pump clamp	1	
25	25-3	/	drain bellow	1	
25	25-4	/	Air room clamp	1	
25	25-5	/	Air room	1	
25	25-6	/	Pressure pipe	1	
26		3103150003	Front balance weight	1	

9. EXPLODED VIEW AND PART LISTS

6KG 1200RPM					
No.		Part -Cord	Part Name	Q'ty	SVC
1		3105040003	Front Clamp Assembly	1	
2		3102610001	gasket	1	
3		3105040005	Back Clamp Assembly	1	
4		3105010004	screw	12	
5		3102670003	Inlet Bellows	1	
6		3102410006	Front outer drum	1	
7		3108110001	Outer drum seal	1	
8		3109070001	Inner drum	1	
8	8-1	/	Inner Drum Front Cover	1	
8	8-2	/	Inner drum	1	
8	8-3	/	lifter	3	
8	8-4	/	Inner Drum back Cover	1	
8	8-5	/	spider	1	
9		3105050003	Oil seal	1	
10		3105050001	bearing	1	
11		3105050002	bearing	1	
12		3105040004	spring	2	
13		3103150001	Top balance weight	1	
14		3105010017	screw	6	
15		3102660001	belt	1	
16		3101410026	pulley	1	



DAEWOO

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