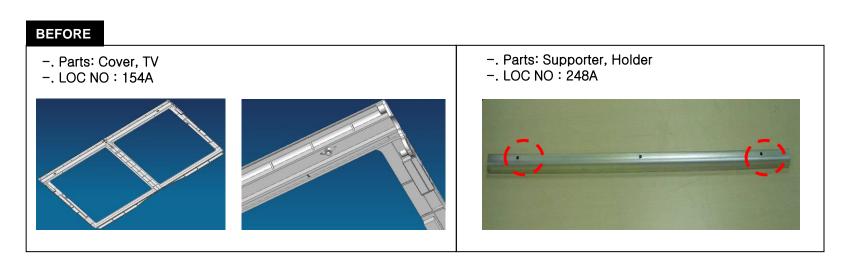
SVC Bulletin Format



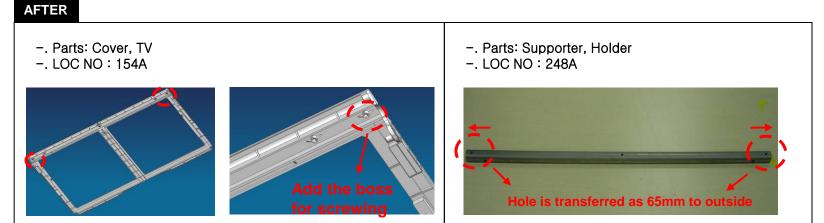
Title		oor B/F Cover, TV Crack Improvement						
Applied Model		r bottom freezer del GR-B218*, GR-F218*)	S/No. of applied old pa		art	~ 705KR****		
Propose of Release		Service Process				Change Part List		
To Improve strength of tray cover, moving the screw position of Supporter. Possible Symptom		Remove the both vegetable trays.				Before	After	
		2. Remove the Cover assembly, TV.				Cover, TV		
		3. Disassemble the Cover assembly, TV.			1	Loc No. : 154A		
						3550JJ1079A	No Change	
		4. Replace old Cover, TV with the new Cover, TV.				Add Screw boss for supporter		
		5. Assemble the Cover assembly, TV.			2	Supporter, Holder		
		3. Assemble the Gover assembly, 1 v.		Loc No. : 248A				
Front of Tray Cover crack.		6. Install the both vegetable trays.				4980JJ2012B	No Change	
						Move the screw hole		
Checking Method					3			
Refer to below picture.		For more de	etail process,	efer to next page.				
		After SVC Check List		Old Parts Conduct Way				
		Check the movement of vegetable tray.			Use			

Change Information









SVC Processing



1. Remove the both vegetable trays.





2. Remove the magic crisper while pushing it inside.

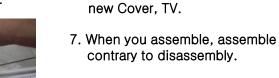


6. Replace old Cover, TV with the

3. Lift and remove the cover assembly tv.

4.Lift and remove Magic Room covers while twisting the corner of the cover.

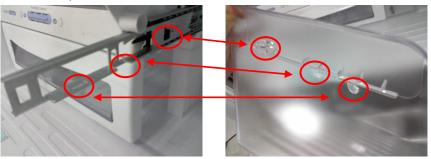
5. Remove the screw and lift up supporter holder







*When assembly the vegetable tray, insert the boss to the hole like down picture.



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