

## Technical Bulletin for 'Twist & Lock' stlye Bread Makers

The **Twist & Lock** stlye method of securing the breadpan was introduced with the first release of BM450 in 2009.

This secure method of holding the breadpan has since been added to BM250/BM256 and BM350.

Future breadmakers will incorporate the same design, making the drive mechanism and most breadpans common parts.

The chart below identifies common parts.

### ORIGINAL PART NUMBERS - pre TWIST & LOCK

	BM250 / BM256	BM350	BM450
Bread Pan	KW 702945	KW 703121	KW 712245
Kneader	KW 702957	KW 703133	KW 712246
Hub & Drive Assy	KW 703030 / KW 712165	KW 11797 / KW12166	KW 712261

### ACCESSORIES

Round Bread Pan	KW 711614	KW 711616	KW712262
Round BP Kneader	KW 703133	KW703133	KW 712246

### DATE OF MODIFICATION

Date Code Twist & Lock introduced	BM250:09H25 BM256: 09F21	Date TBC	N/A
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### TWIST & LOCK - NEW PART NUMBERS

	BM250 / BM256	BM350	BM450
Bread Pan	KW712988	KW712245	KW 712245
Kneader	KW712246	KW 712246	KW 712246
Hub & Drive Assy	KW 712261	KW 712261	KW 712261

### ACCESSORIES

Round Bread Pan	KW712262	KW712262	KW712262
Round BP Kneader	KW 712246	KW 712246	KW 712246

### convert to Twist & Lock - BM250 / BM256 / BM350

to convert to 'Twist & Lock' the following parts will be required:-

KW712261 - Hub and Drive Assembly

KW712864 - Pulley

KW712865 - Circlip

\*\*\* BM250/BM256 \*\*\*      KW712988 - Breadpan ( 168mm Height )      \*\*\* BM250/BM256 \*\*\*

\*\*\* BM350 \*\*\*      KW712245 - Breadpan ( 180mm Height )      \*\*\* BM350 \*\*\*

KW712246 - Kneader

**Important note:** If the customer has purchased a round bread pan, this will also need to be replaced with:-

KW712262 - Round Bread Pan ( used on all Twist & Lock models )

KW712246 - Kneader (as used in standard breadpan)

Please note, the conversion information is given only as a suggestion for upgrade and may prove uneconomical on appliances that are outside of the guarantee period.